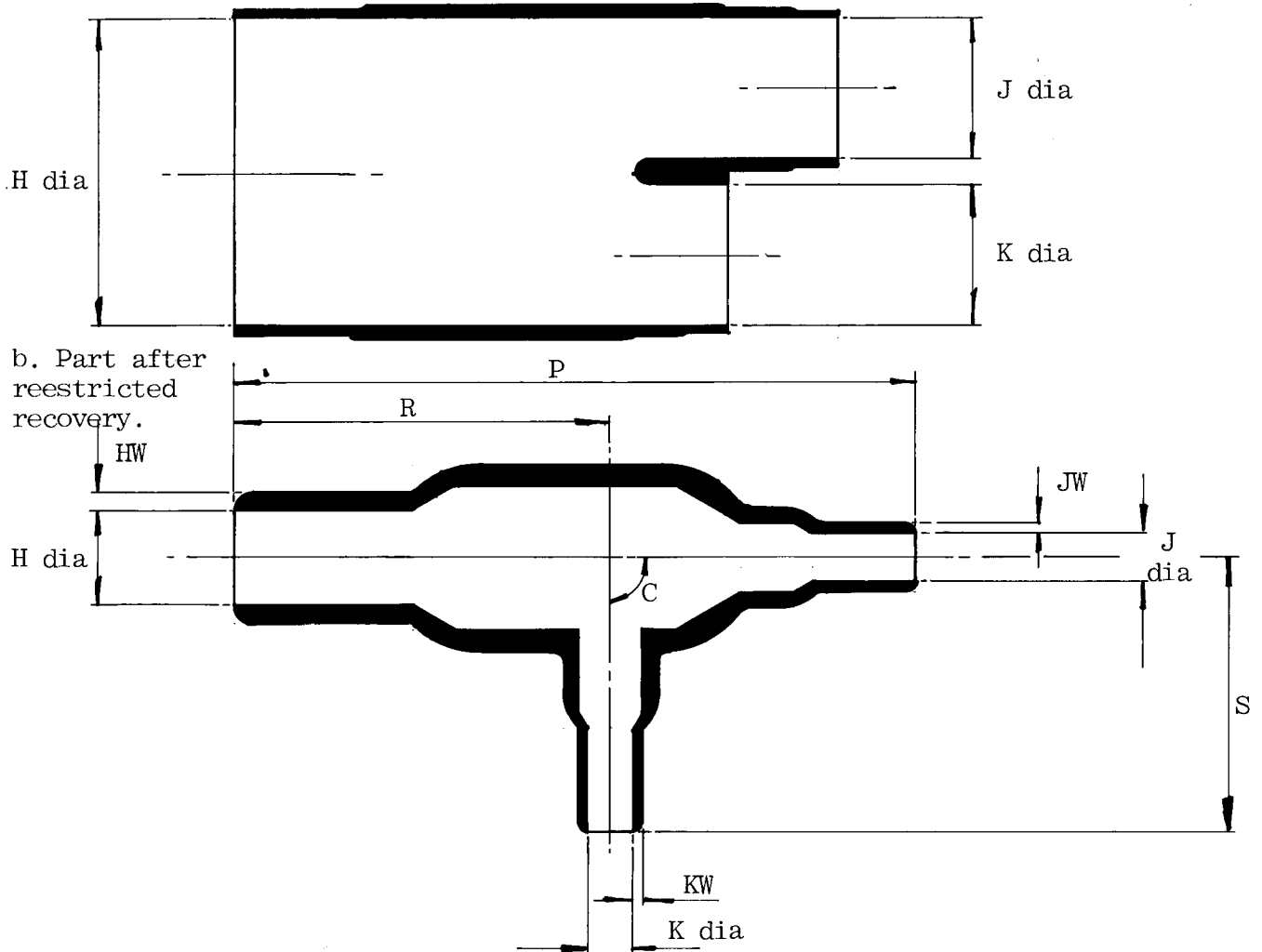


a. Part as supplied

Customer Modified Part

322A024 - 25 - G02



Dimensions (in millimetres)

| Part No.           | H        |          | J        |          | K        |          | P         | R         | S         | HW        | JW        | KW        | C        |
|--------------------|----------|----------|----------|----------|----------|----------|-----------|-----------|-----------|-----------|-----------|-----------|----------|
|                    | min<br>a | max<br>b | min<br>a | max<br>b | min<br>a | max<br>b | +10%<br>b | +10%<br>b | +10%<br>b | +20%<br>b | +20%<br>b | +20%<br>b | +5°<br>b |
| 322A024-<br>25-G02 | 27       | 13,2     | 20       | 6,6      | 20       | 6,6      | 97        | 54        | 39        | 2,5       | 1,5       | 1,5       | 90°      |

Drawn G. Evans

Checked *[Signature]* Issue 1

Date December 1981

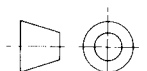
Conforms to ISO Recommendations  
3rd Angle Projection  
Not to scale

Approval

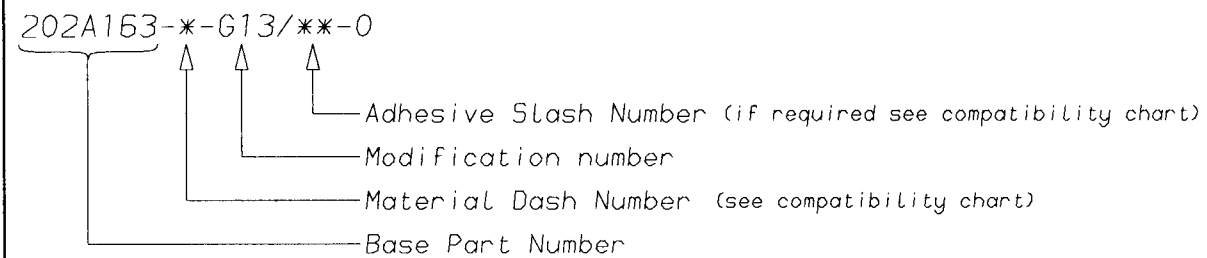
Design *[Signature]*

MKTG *[Signature]*

O.C. *[Signature]*



## Ordering Information



## COMPATIBILITY CHART

| MATERIAL DASH NUMBER | MATERIAL DESCRIPTION       | COATING SLASH NUMBER |
|----------------------|----------------------------|----------------------|
| -3                   | POLYOLEFIN, SEMI-RIGID     | /42 ,/86             |
| -4                   | POLYOLEFIN, FLEXIBLE       | /42 ,/86             |
| -25                  | ELASTOMER, FLUID RESISTANT | /86,/225             |
|                      |                            |                      |
|                      |                            |                      |
|                      |                            |                      |

AS SUPPLIED DIMENSIONS ARE FOR UNCOATED PARTS,  
WHEN COATING IS ADDED, ENTRY DIAMETERS WILL REDUCE BY 1.5mm MAX.

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