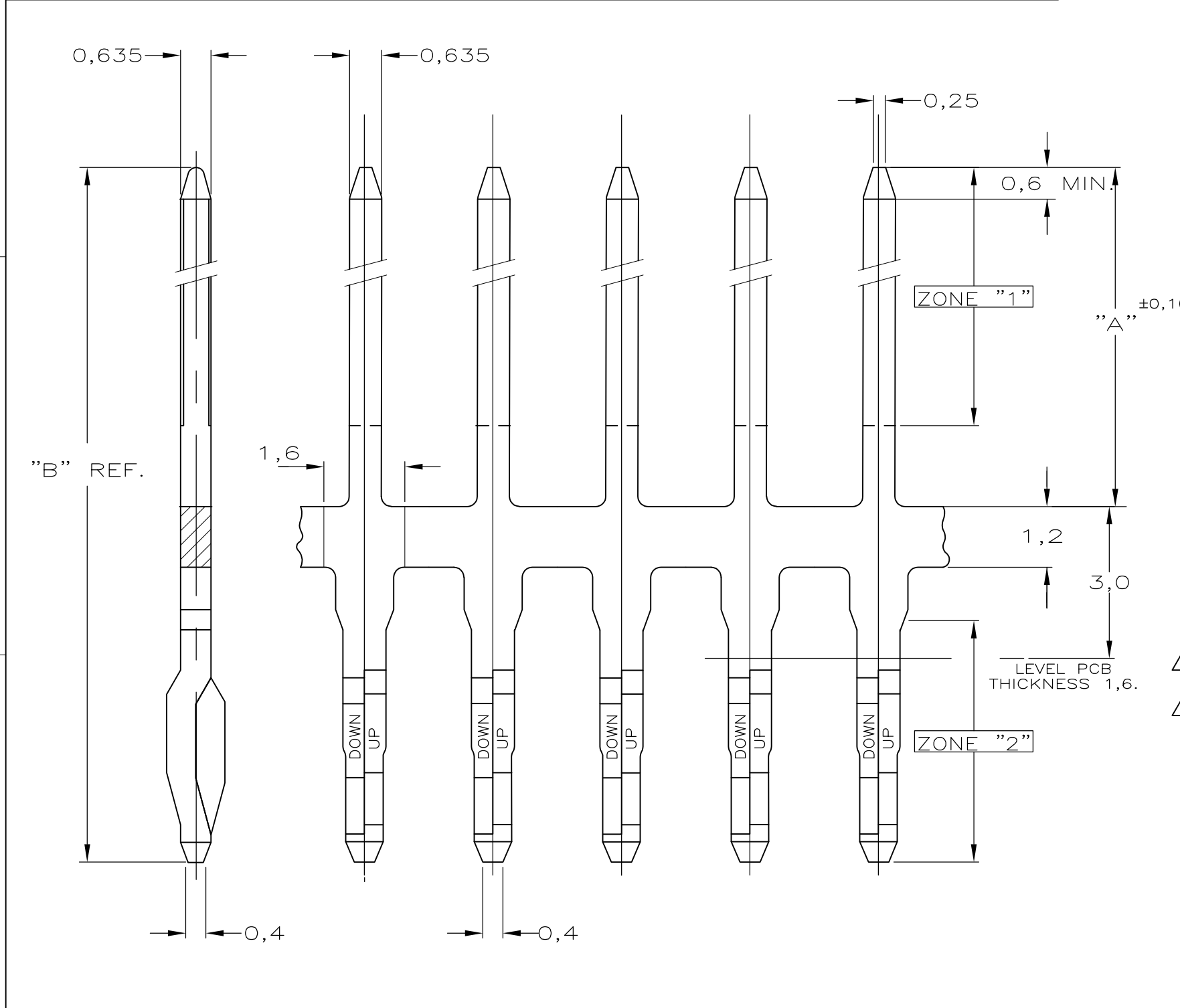


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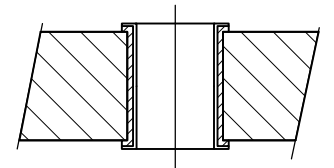
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-		R2	REFERENCE TO Sn/Pb PLATING CORRECTED TO Sn	27JUN2012	MHM	RP



NOTES:

- ① ZONE "1" DIMENSION = 5,0 MIN. EXCEPT FOR 1-215345-1 PLATING ZONE = 4,1 MIN.
- ② BRIGHT TIN PLATING ALL OVER.
- ③ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

DIM: "B"	DIM: "A"	ZONE 2	LAYER I	LAYER II	ENTIRE UNDERCOATING	PART NUMBER STRIP
MIN. PLATING-THICKNESS IN μm						
20,8	13,9	②	2,5 μm Sn		1,3-2,5 Ni	1-215345-8
20,8	13,9		UNPLATED		1,3-2,5 Ni	1-215345-7
15,7	8,8	1,3 Sn	Au FLASH	0,8Au	1,3-2,5 Ni	1-215345-6
15,7	8,8	UNPLATED	UNPLATED	UNPLATED	1,3-2,5 Ni	1-215345-5
③ 13,6	6,7	②	1,27 μm Sn		1,3-2,5 Ni	1-215345-4
17,0	10,1	②	2,5 μm Sn		1,3-2,5 Ni	1-215345-3
③ 13,6	6,7	1,3 Sn	Au FLASH	0,8Au	1,3-2,5 Ni	1-215345-2
12,7	5,8	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	1-215345-1
12,7	5,8	UNPLATED	UNPLATED	UNPLATED	UNPLATED	1-215345-0
17,0	10,1	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-9
13,6	6,7	1,3 Sn	0,8 Au	0,8 Au	1,3-2,5 Ni	215345-8
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	min.2,0 Ni	215345-7
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	min.2,0 Ni	215345-6
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-5
17,0	10,1	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-4
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-3
13,6	6,7	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-2
13,6	6,7	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-1



P.C.B. HOLE DIM. ACTION PIN		
DRILLED HOLE	:1,15 ±0,025	mm
FIN. HOLE	:0,94 to 1,09	mm
AFTER REFLOW	:0,91 to 1,09	mm
Cu-thickness	: 0,025 to 0,075	mm
Sn-thickness	: 0,004 to 0,010	mm

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.d.B. 20 NOV 95	TE Connectivity		
		CHK J.v.LIEMPT 20 NOV 95			
DIMENSIONS: mm		APVD J.v.LIEMPT	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	MODU MOD II POST WITH ACTION-PIN POST		
0 PLC ± -		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTRICTED TO		
1 PLC ± -			A3 00779 C-215345		
2 PLC ± -			SCALE 10:1 SHEET 1 OF 1 REV R2		
3 PLC ± -					
4 PLC ± -					
ANGLES ± -					
MATERIAL PHOSPHOR BRONZE	FINISH SEE TABLE	WEIGHT -			
		CUSTOMER DRAWING			