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Customer Specification

PART NO. 85025

Construction

		Diameters (In)			
1) Component 1		25 X 1 COND			
a) Conductor		20 (63(7x9)/38) AWG Bare Copper		0.040	
b) Insulation		0.022" Wall, Nom. PVC		0.084	
(1) Print		ALPHANUMERIC NUMBERS - 1-ONE ALTERNATING AND INVERTED			
(2) Color(s)					
Cond	Color	Cond	Color	Cond	Color
1	RED #1	10	RED #10	19	RED #19
2	RED #2	11	RED #11	20	RED #20
3	RED #3	12	RED #12	21	RED #21
4	RED #4	13	RED #13	22	RED #22
5	RED #5	14	RED #14	23	RED #23
6	RED #6	15	RED #15	24	RED #24
7	RED #7	16	RED #16	25	YELLOW/GREEN/GREEN
8	RED #8	17	RED #17		
9	RED #9	18	RED #18		
2) Cable Assembly		25 Components Cabled			
a) Twists:		2.3 Twists/foot (min)			
b) Orientation:		Components to be arranged from INSIDE LAYER to OUTSIDE LAYER			
c) Core Wrap		REMAI Tape, 25% Overlap, Min.			
3) Jacket		0.065" Wall, Nom.,PVC, Oil Resistant		0.691+/- 0.038	
a) Color(s)		BLACK			
b) Jacket Separator		Tissue Tape, 25% Overlap, Min.			
c) Print		ALPHA WIRE-* P/N 85025 25C 20 AWG XTRAGUARD(R) CONTINUOUS FLEX CONTROL CABLE RU AWM 2587 CONSTANT FLEXING --- LLXXXXXX CSA AWM I/II A/B FT1 90C 600V CE ROHS (SEQ FOOTAGE) * = Factory Code [Note: Product may have c(UL) or CSA markings depending upon plant of manufacture.]			

Applicable Specifications

1) UL		
a) Component 1	AWM/STYLE 10012	90°C / 600 V _{RMS}
b) Overall	AWM/STYLE 2587	90°C / 600 V _{RMS}
2) CSA International	AWM I/II A/B	90°C / 600 V _{RMS}
	FT1	
3) Other	VDE 0472, Section 803 Oil Test	
4) CE:	EU Low Voltage Directive 2014/35/EC	

Environmental

1) CE: EU Directive 2011/65/EU(RoHS2):	
	This product complies with European Directive 2011/65/EU (RoHS Directive) of the European Parliament and of the Council of 8 June 2011 and the amending Directive 2015/863/EU of 4 June 2015. No Exemptions are required for RoHS Compliance on this item. Consult Alpha Wire's web site for RoHS C of C.
2) REACH Regulation (EC 1907/2006):	
	This product does not contain Substances of Very High Concern (SVHC) listed on the European Union's REACH candidate list in excess of 0.1% mass of the item. For up-to-date information, please see Alpha's REACH SVHC Declaration.
3) California Proposition 65:	
	Exempt from warning labels based on the Consent Judgment. Please see Alpha's CA Prop 65 Statement for more information.

Properties

Physical & Mechanical Properties	
1) Temperature Range	-40 to 90°C(static), -5 to 90°C (dynamic)
2) Bend Radius	8X Cable Diameter(static), 8X Cable Diameter(dynamic)
3) Pull Tension	198 Lbs, Maximum
Electrical Properties (For Engineering purposes only)	
1) Voltage Rating	600 V _{RMS}
2) Capacitance	28 pF/ft @1 kHz, Nominal Conductor to Conductor
3) Inductance	0.2 μH/ft, Nominal
4) Conductor DCR	11.1 Ω/1000ft @20°C, Nominal

Other

Packaging	Flange x Traverse x Barrel (inches)
a) 1000 FT	36 x 14 x 12 Continuous length
b) 500 FT	24 x 14 x 12 Continuous length
c) 100 FT	16 x 11 x 8 Continuous length
	<i>[Spool dimensions may vary slightly]</i>

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EU/China ROHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number: 85025

85025 , RoHS-Compliant Commencing With 10/1/2005 Production

Note: all colors and put-ups

This document certifies that the Alpha part number cited above is manufactured in accordance with Directive 2011/65/EU of the European Parliament, better known as the RoHS Directive (commonly known as RoHS 2), with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. This certification extends to amending Directive 2015/863/EU which expanded the list of restricted substances to 10 items (commonly known as RoHS 3) The reader is referred to these Directives for the specific definitions and extents of the Directives. **No Exemptions are required for RoHS Compliance on this item.** Additionally, Alpha certifies that the listed part number is in compliance with China RoHS "Marking for Control of Pollution by Electronic Information Products" standard SJ/T 11364-2014.

Substance	Maximum Control Value
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.01% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE) ,	
Including Deca-BDE	0.1% by weight (1000 ppm)
Bis(2-ethylhexyl) phthalate (DEHP)	0.1% by weight (1000 ppm)
Butyl benzyl phthalate (BBP)	0.1% by weight (1000 ppm)
Dibutyl phthalate (DBP)	0.1% by weight (1000 ppm)
Diisobutyl phthalate (DIBP)	0.1% by weight (1000 ppm)

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Authorized Signatory for the Alpha Wire:

Dave Watson, Director of Engineering & QA

5/3/2017

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