

APPLICATOR PARTS LIST

TYPE **LENGTHWISE** AMPLIVAR
THRU SPLICE

AMP INCORPORATED
HARRISBURG, PENNA.

| NO. | DESCRIPTION | REQ. | PART NO. | NO. | DESCRIPTION | REQ. | PART NO. |
|-----|----------------------------|--------------|-------------------|-----|---------------------------------|------|-------------------------------|
| 1 | WIRE CRIMPER 1-453923-0 | 1 | 453923 | 42 | GUARD END | 1 | 372986 |
| 2 | INS. CRIMPER | | | 43E | SPRING SLIDE 2-24017-7 | 1 | 370125 |
| 3 | ANVIL | 1 | 387162 | 44 | FEED PLATE RETAINER | 1 | 372998 |
| 4 | ANVIL SPACER | | | 45 | | | |
| 5 | SHEAR BLADE | 1 | 386502 | 46 | | | |
| 6 | REAR SHEAR PLATE FEED | 1 | 386595 | 47 | | | |
| 7 | SHEAR BLADE SPACER | | | 48 | | | |
| 8 | FRONT SHEAR PLATE | | | 49 | | | |
| 9 | REAR ANVIL SPACER PLT. | | | 50 | | | |
| 10 | FRONT ANVIL SPACER PLT. | | | 51 | | | |
| 11 | TOOL SPACER | | | 52 | | | |
| 12 | CRIMP SPACER | | | 53 | | | |
| 13 | FRONT STRIP GUIDE | | | 54S | Sa. Hd. Set. Scr. 1 3/4 Lg. DEP | 1 | 21077-8 |
| 14 | REAR STRIP GUIDE | | | 55E | Hex. Nut Jam 1/4 -20 | 1 | 21020-2 22202-1 |
| 15 | RAM | 1 | 471057 | 57 | | | |
| 16 | TOOL HOLDER | | | 58 | | | |
| 17 | ADJ. CRIMP MOUNT | | | 59 | | | |
| 18 | ADJ. BLOCK | | | 60 | | | |
| 19 | APPLICATOR MOUNT ASSY. | 1 | 473933 | 61 | | | |
| 20 | BASE PLATE | | | 62 | | | |
| 21 | BASE BLOCK | | | 63 | | | |
| 22 | STRIP GUIDE PLATE | | | 64 | MECH. FEED ASSY | 1 | 67240-2 |
| 23 | ANVIL HOLDER | 1 | 374348 | 65 | TENSION ADJ. PLATE | 1 | 374999 |
| 24 | AUX. ANVIL HOLDER | 1 | 378975 | | MISCELLANEOUS | | |
| 25 | STRIPPER | 1 | 376945 | 66 | LUBRICATOR ASSY. | 1 | 465184-1 |
| 26 | STRIPPER MOUNT | | | 67 | SYNTHETIC OIL | 1 | 22014-1 |
| 27 | RETAINER PLATE | | | 68 | | | |
| 28 | STRIPPER MOUNT BRACKET | | | 69 | | | |
| 29 | STRIPPER BUSHING | | | 70 | | | |
| 30 | STOCK DRAG | 1 | 372990 | 71 | | | |
| 31 | STOCK DRAG NUT | 1 | 21022-4 | 72 | | | |
| 32 | STOCK DRAG STUD | 1 | 21015-8 | | | | |
| 33 | STOCK DRAG SPRING 23846-7 | 1 | 453923 | | | | |
| 34 | STOCK DRAG ADJ. SCREW | 2 | 372997 | | | | |
| 35 | FEED FINGER HOLDER | | | | | | |
| 36 | FEED FINGER 452817-1 | 1 | 452817 | | | | |
| 37 | FEED FINGER TIP | | | | | | |
| 38 | FEED FINGER SPACER | | | | | | |
| 39 | BASE CASTING | 1 | 570238 | | | | |
| 40 | GUARD 460582-1 | 1 | 473933 | | | | |
| 41 | BRACKET - GUARD | 1 | 376946 | | | | |

| CRIMPING DATA | | | | TERMINALS |
|---|-----------|------------|------|--------------|
| TO APPLY TERMINAL | | | | 1,1766 |
| WIRE SIZE CRIMP HEIGHT | | | | 1,1900 |
| | | | | 1,2084 |
| CRIMP WIRE | SIZE .155 | TYPE F | FEED | |
| INSUL. | | | .270 | |
| SLEEVED | | | | |
| INSULATION RANGE | | WIRE RANGE | | |
| | | 3000-7000 | | |
| EXPLODED VIEW | | | | 60667 |
| A-6010-1 A-6010-2 | | | | |
| REMARKS: | | | | |
| Strip On Feed Side Of Connector | | | | |
| | | | | |
| INACTIVE | | | | |
| FOR REPLACEMENT ONLY | | | | |
| DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT | | | | |
| THIS APPLICATOR IS TO BE USED ON | | | | |
| AMP-O-ELECTRIC 1-471273-3 | | | | |
| AMP-O-ELECTRIC 1-471273-3 MECH FEED | | | | |
| SERIAL NO. | | | | DIST. 7 |
| DATE SHIPPED | | | | DESIGNED RDB |
| CUSTOMER NAME AND ADDRESS | | | | CHEK'D. 67 |
| | | | | APP'D. 67 |
| APPLICATOR NUMBER | | | | SHEET 1 OF 1 |
| REV. 1, 671834-3 | | | | |

L1 INACTIVE PRO 12-13-75 JAG R1429

OK