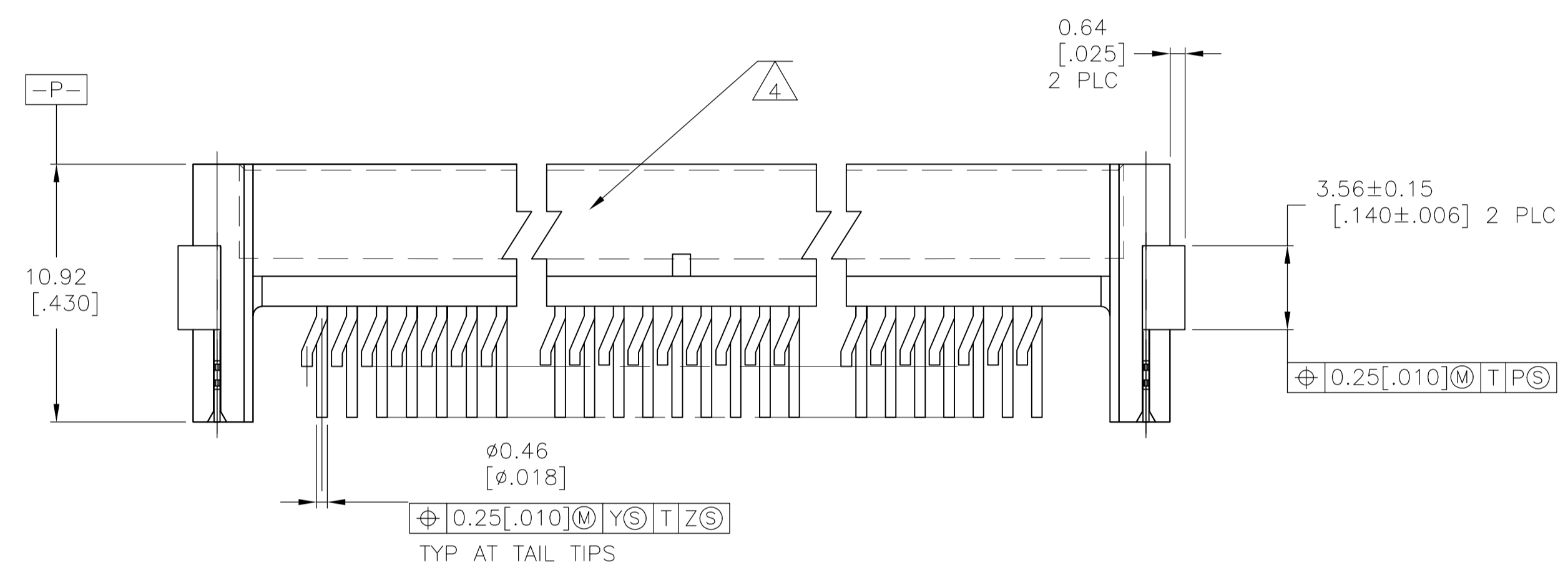
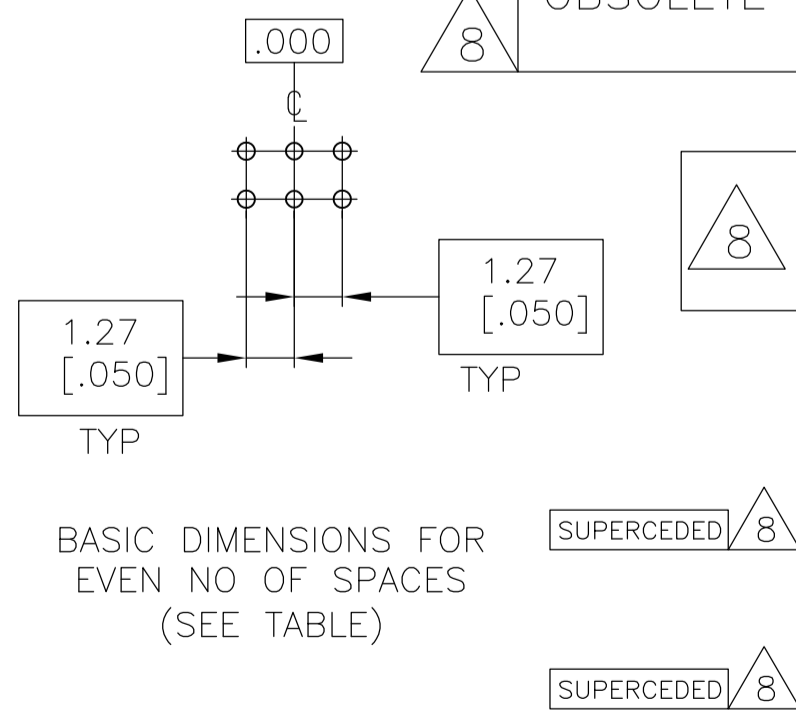
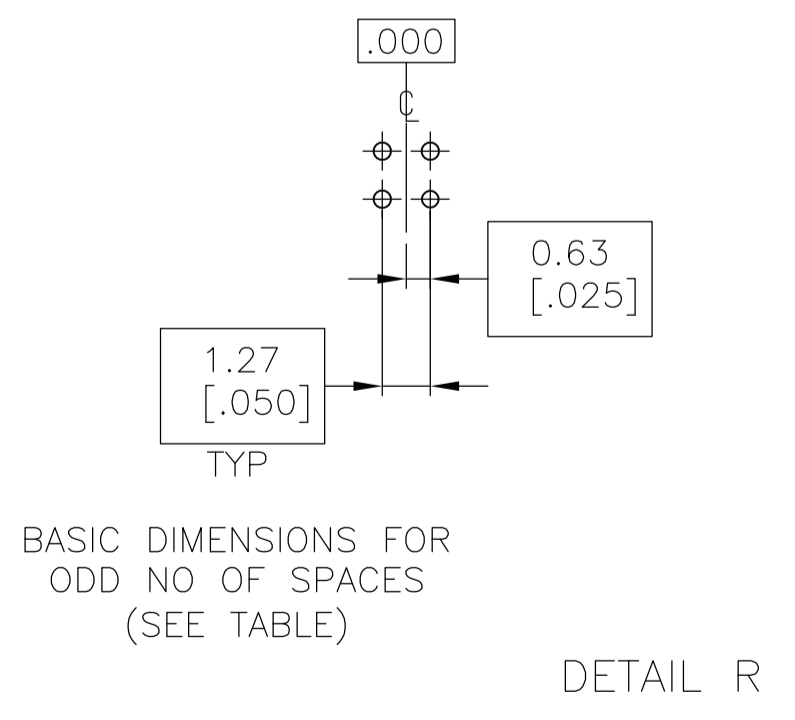
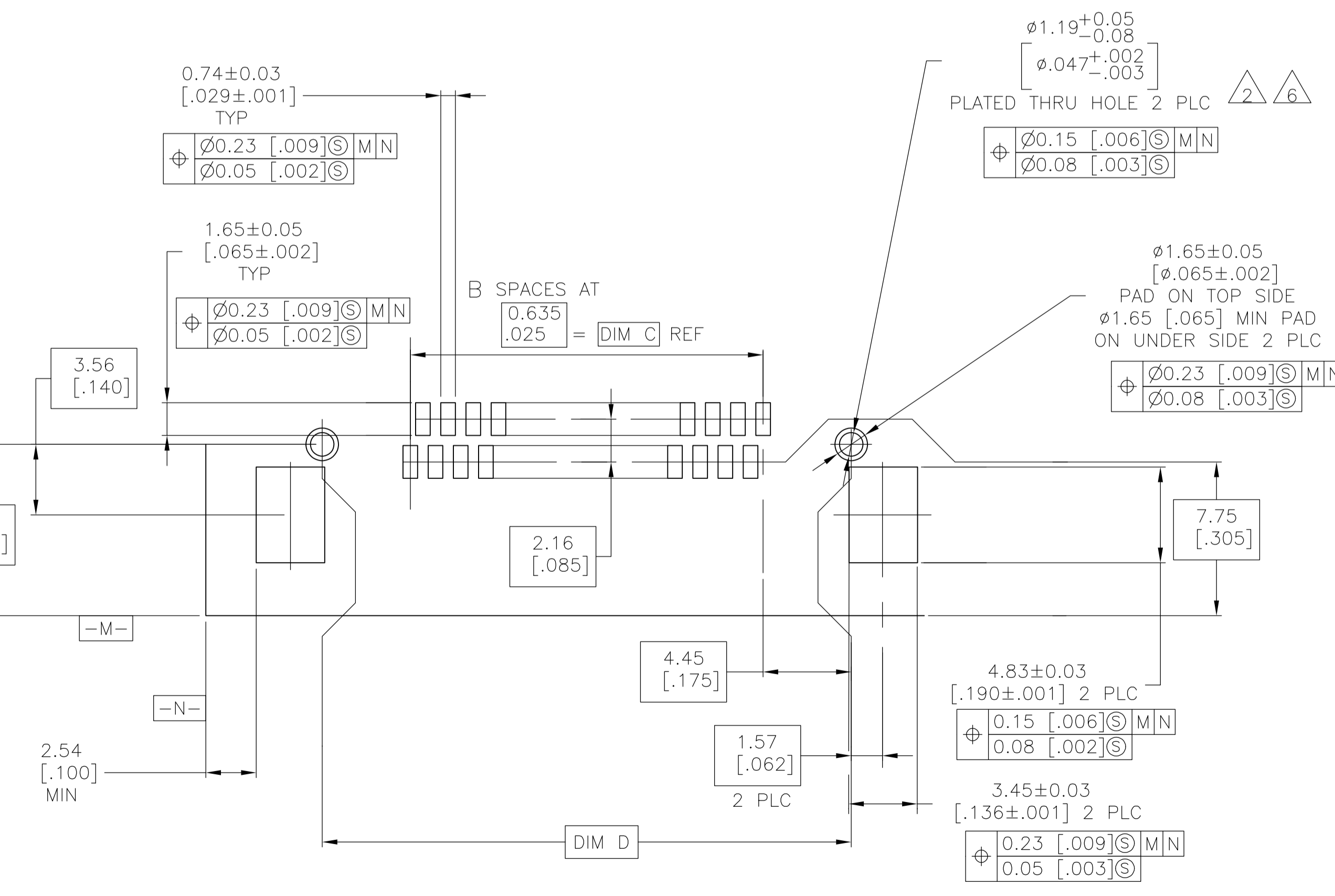


- 1 0.00076 [.000030] GOLD IN LOCALIZED PLATE AREA 0.00381 [.000150] TIN-LEAD ON SOLDER TAILS ALL OVER 0.00127 [.000050] NICKEL
- 2 USE 1.32±0.02 [.0520±.0010] DRILLED HOLE (#55 DRILL) FINISH TO BE TIN/LEAD OVER 0.02 [.001] MIN COPPER
- 3 PLATING: 0.0038 [.000150] TIN-LEAD OVER 0.00127 [.000050] NICKEL
- 4 SERRATIONS OPTIONAL THIS SURFACE.
- 5 0.00076 (.000030) GOLD IN LOCALIZED PLATE AREA 0.00381 (.000150) TIN ON SOLDER TAILS ALL OVER .00127 (.000050) NICKEL.
- 6 USE 1.32+/-0.02 (.052+/-0.0010) DRILLED HOLE (#55 DRILL) WITH 0.02 (.0010) MIN COPPER." ADD NOTE 7 TO READ AS FOLLOWS:"PLATING: 0.00381 (.000150) TIN OVER 0.00127 (.000050) NICKEL.
- 7 PLATING: 0.0038 [.000150] TIN OVER 0.00127 [.000050] NICKEL
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



FINISH	NO. OF SPA (SEE DETAIL R)	D	C	B	A	NUMBER OF POSITIONS	PART NUMBER
OBSOLETE	5 7	49	71.12 [2.800]	62.87 [2.475]	99	73.15 [2.880]	100 6-104895-0
		44	64.77 [2.550]	56.52 [2.225]	89	66.80 [2.630]	90 5-104895-9
OBSOLETE	5 7	39	58.42 [2.300]	50.17 [1.975]	79	60.45 [2.380]	80 5-104895-8
		34	52.07 [2.050]	43.82 [1.725]	69	54.10 [2.130]	70 5-104895-7
OBSOLETE	5 7	29	45.72 [1.800]	37.47 [1.475]	59	47.75 [1.880]	60 5-104895-6
		24	39.37 [1.550]	31.12 [1.225]	49	41.40 [1.630]	50 5-104895-5
OBSOLETE	1 3	19	33.02 [1.300]	24.77 [0.975]	39	35.05 [1.380]	40 5-104895-4
		14	26.67 [1.050]	18.42 [0.725]	29	28.70 [1.130]	30 5-104895-3
OBSOLETE	5 7	9	20.32 [0.800]	12.07 [0.475]	19	22.35 [0.880]	20 5-104895-2
		4	13.97 [0.550]	5.72 [0.225]	9	16.00 [0.630]	10 5-104895-1
OBSOLETE	1 3	49	71.12 [2.800]	62.87 [2.475]	99	73.15 [2.880]	100 1-104895-0
		44	64.77 [2.550]	56.52 [2.225]	89	66.80 [2.630]	90 104895-9
OBSOLETE	1 3	39	58.42 [2.300]	50.17 [1.975]	79	60.45 [2.380]	80 104895-8
		34	52.07 [2.050]	43.82 [1.725]	69	54.10 [2.130]	70 104895-7
OBSOLETE	1 3	29	45.72 [1.800]	37.47 [1.475]	59	47.75 [1.880]	60 104895-6
		24	39.37 [1.550]	31.12 [1.225]	49	41.40 [1.630]	50 104895-5
OBSOLETE	1 3	19	33.02 [1.300]	24.77 [0.975]	39	35.05 [1.380]	40 104895-4
		14	26.67 [1.050]	18.42 [0.725]	29	28.70 [1.130]	30 104895-3
SUPERCEDED	1 3	9	20.32 [0.800]	12.07 [0.475]	19	22.35 [0.880]	20 104895-2
		4	13.97 [0.550]	5.72 [0.225]	9	16.00 [0.630]	10 104895-1



RECOMENDED BOARD LAYOUT
SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIN J.HERRINGTON 23-6-93
 DIMENSIONS: mm [INCHES] TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ± -
 1 PLC ± -
 2 PLC ± 0.13[.005]
 3 PLC ± -
 4 PLC ± -
 ANGLES ± -
 MATERIAL HOUSING: LCP, COLOR-BLACK CONTACT: BRASS HOLDDOWN: COPPER ALLOY FINISH SEE TABLE WEIGHT -
 THIS DRAWING IS A CONTROLLED DOCUMENT. DIN J.HERRINGTON 23-6-93
 CJK P.SREMCICH 24-6-93 NAME
 APVD D.DUPLER 24-6-93
 PRODUCT SPEC 108-1332
 APPLICATION SPEC 114-7010
 SIZE A1
 CAGE CODE DRAWING NO. 00779
 CUSTOMER DRAWING SCALE 5:1 SHEET 1 OF 1 REV H4

STE TE Connectivity
 ASSEMBLY, HEADER, RIGHT ANGLE, DOUBLE ROW, AMPMODU 50/50 GRID CONNECTOR