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REV ITEM 37 PER R2416 4/28/83 3/78 T PER ECN A-26190 JR CE 7-31-90

AMP 1281-1 (6/78)

APPLICATOR PARTS LIST

MINIATURE QUICK CHANGE APPLICATOR
END FEED

AMP INCORPORATED
HARRISBURG, PENNA.

TYPE CODE
 PROD
 IN DIR
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS
1	WIRE CRIMPER 453828-2	1	690105-3	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL SPEC 114-2079			60755
2	SPACER - INSULATION	1	1-690407-7	44	RAM	1	690550-1	PAD LETTER			62435
3	INSULATION CRIMPER	1	690406-2	45	PLUG-NYLON	1	690191-1	CRIMP HEIGHT	WIRE SIZE	63848	
4	PIN - CRIMPER	1	238009-1	46	BLOCK-INS. ADJ.	1	690402-1	A	.057	1 #16	
5	SHEAR BLADE SPACER			47	SCREW-SHOULDER 22353-8	1	690227-1	B	.049	1 #18	
6	HOLD DOWN			48	CAM	1	238015-1	C	.045	1 #20	
7	SHEAR BLADE	1	690612-1	49	CRIMPER BOLT 7-2100Z-9	1	690323-1	D	NOT	USED	
8	ANVIL	1	240694-2	50	SCREW, DRIVE #2x.19LG	2	21017-2	CRIMP	SIZE	TYPE	FEED
9	FRONT SHEAR PLATE	1	690552-1	51	PLATE IDENTIFICATION	1	461264-1	WIRE	.090	F	
10	SHEAR PLATE SPACER 469488-1	1	690611-1	52	LEVER-TERMINAL	1	240634-1	INSUL.	.140	F	.525
11	REAR SHEAR PLATE	1	690631-1	53	FEED FINGER	1	690532-1	INSULATION RANGE		WIRE RANGE	
12	HOLD DOWN SPRING			54	FEED FINGER SPRING 621499-1	1	240635-1	.090 - .130		20 - 16	
13	SPRING SPACER			55	FEED FINGER PIN	1	240624-1	EXPLODED VIEW		SET UP GAGE	
14	HOLD DOWN SPACER			56	Feed Arm	1	690529-1	A-6090		679108-1	
15				57				REMARKS:			
16	SPRING - FEED RETURN 3-22288-0	1	690127-1	58	HOUSING	1	690553-1	AMPOMATOR			
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	240621-1				
18	FRONT - STRIP GUIDE	1	690531-1	60	WEAR PLATE	1	690648-1				
19	REAR - STRIP GUIDE	1	690530-1	61	ROD-FEED	1	690649-1				
20	DRAG - STOCK	1	240696-2	62	ROLLER-CAM	1	240658-1				
21	DRAG LEVER	1	240636-1	63	PIN-CAM ROLLER	1	240659-1				
22	DRAG SPRING 7-22282-5	1	240636-1	64	SCREW-ADJ.	1	240632-1				
23	PLATE - STRIP HOLD			65	BLOCK-PIVOT	1	240629-1				
24	STRIP GUIDE PLATE	1	690528-1	66	LEVER-INTERMEDIATE	1	240630-1				
25	BASE BLOCK	1	690555-1	67	BUSHING	1	240633-1				
26	BASE PLATE	1	690554-1	68	SHAFT-PIVOT	1	240626-1				
27	STRIPPER	1	690634-1	69	PLATE ADJ.	1	240628-1				
28	RETAINING PLATE			70	HEX NUT 22594-8	1	376926				
29	SHOULDER SCREW			71	SPACER	1	690517-1				
30	ANCHOR SPACER	1	690453-1	72	Spring Assist	2	690603-1				
31	SPACER - BASE BLOCK			73	Terminal Lift	1	690636-1				
32	Shear Blade-Side	1	690549-9	74	Bushing Term. Lift	1	690644-1				
33	Shear Blade-Side	1	690551-1	75	Spring Term. Lift	1	690645-1				
34	Strip Guide Spacer	1	690610-1	76							
35	POST-RAM	1	690212-1	77	GUARD, CHIP	1	469487-1				
36	SPRING WASHER 22480-5	1	690135-1	78							
37	DISC-WIRE 3-690141-2	1	6-690141-0	79	GUARD, ASSY	REF	453750-5				
38	DISC-INSULATION	1	690142-1	REV. REVISION RECORD				DATE	BY	ECN	
39	SPRING-COMPRESSION	2	690170-1	T1	0150-6205-95	6-95	PM				
40	BALL STEEL 23241-6	2	690169-1	T2	0150-1144-04	9-04	ML				
41	DISC SPACER			G. REV PER 1.0.1				DATE	BY	ECN	
42	WASHER RAM	1	690124-1					DATE	BY	ECN	

AMPOMATOR

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.	DIST.
MACH. PARTS LIST	60
APPL. SERIAL NO.	DESIGNED
DATE SHIPPED	11/3/63
CUSTOMER NAME AND ADDRESS	CHK'D.
	APP'D.
APPLICATOR NUMBER	SHEET
T2 686262-4	1 OF 1

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CUSTOMER AND ASSEMBLY DRAWING

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