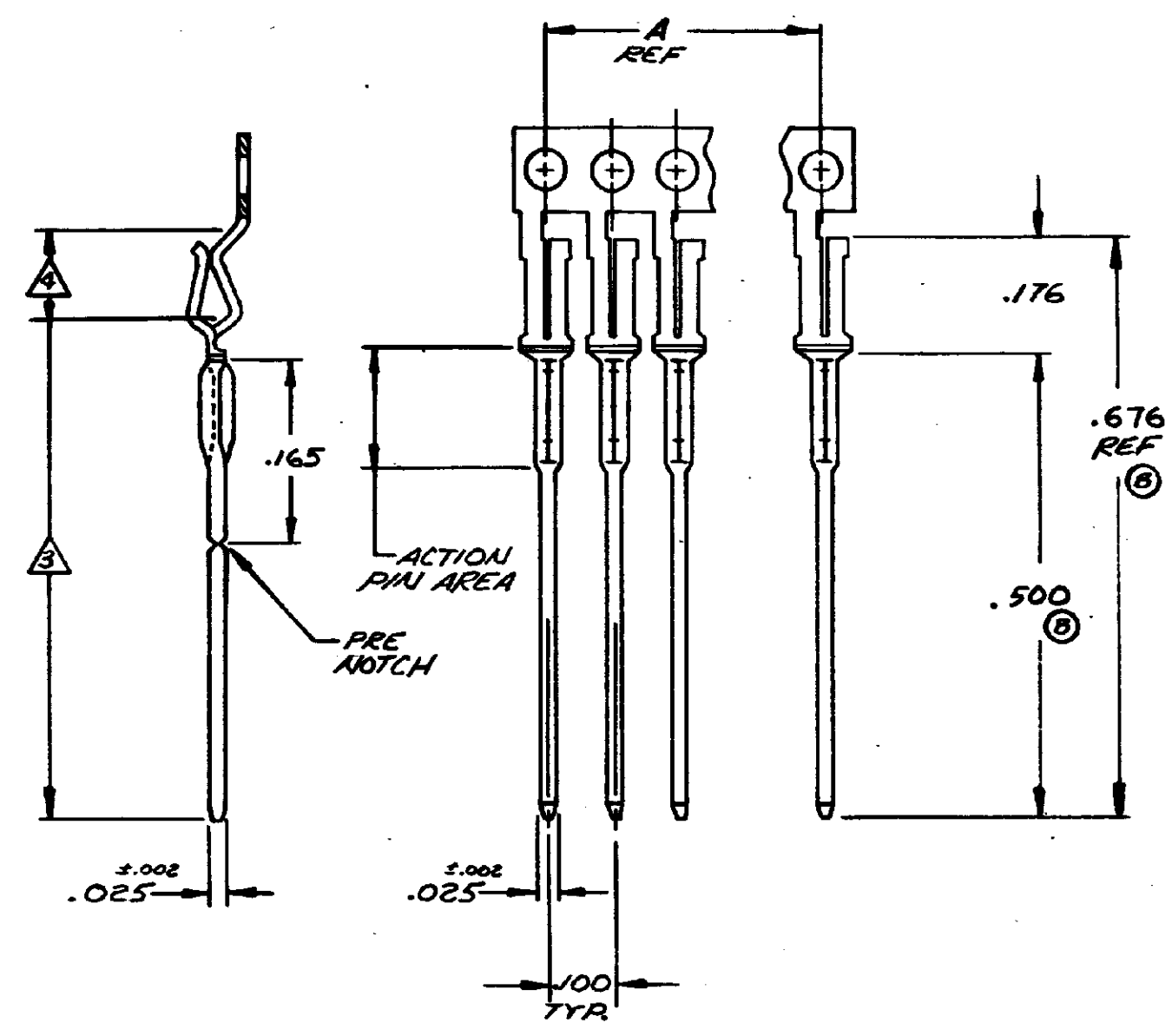


DRAWING MADE IN AMERICAN PROJECTION

© 1977 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

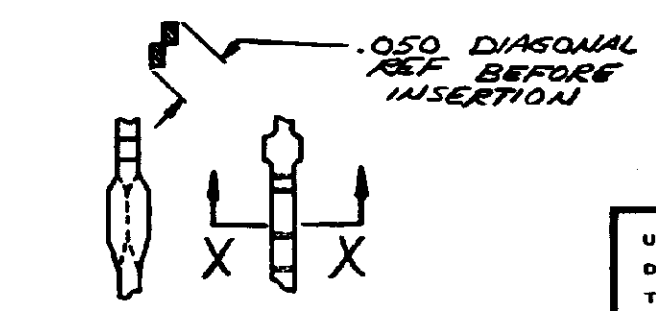
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		REDRAWN & REVISED	C81-208	4/15/81
B		REV. 2 DIMS.	C81-633	12/10/81
C		CHG REEL NO.	C83-77	2-1-83
C1		REV PER ECN AB 0232		3-29-84



- REFER TO DRAWING 11717B FOR TYPICAL CONNECTOR SYSTEM APPLICATION & CARRIER STRIP REMOVAL.
 - PLATING IS NOT REQUIRED ON CARRIER STRIP.
- △ GOLD PL. (MIL-G-45204) .000005 MIN THK OVER NICKEL PL. (QQ-N-290) .000100 MIN THK.
 - △ GOLD PL. (MIL-G-45204) .000050 MIN THK OVER NICKEL PL. (QQ-N-290) .000100 MIN THK.

A TYPE HOLE
 .041^{±.005} DIA HOLE IS REQUIRED FOR ASSEMBLY INTO PLATED THRU HOLES PRIOR TO REFLOW SOLDER OPERATION. .036 TO .043 DIA HOLE IS REQUIRED FOR PRESS FIT APPLICATIONS.

SECTION X-X



ACTION PIN AREA

REFER TO AMP SPEC 106-14018 OR 106-14019 AS APPLICABLE FOR SPECIFIC HOLE SIZE RECOMMENDATIONS.

5.200	53	118438-1
A	POS	PART NO

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS ±.008 ANGLES ±5°	REEL NO. 1-119272-6	AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
	DR George H. Richard 9-14-81	NAME ECONOMATE II COMB CONTACT RECEPTACLE .025 X .025	
MATERIAL BERYLLIUM COPPER (QQ-C-533)	CHK Z. J. ... 4/15/81	SIZE C	CODE IDENT NO. 00779
	APPD Z. J. ... 2/15/81	NUMBER 118438	
	REL A. M. ... 9-15-81	SCALE N.T.S.	SHEET
	DSGN APPD	CUSTOMER DRAWING	
	OTHER APPD		