

IME- SERIES

ASSEMBLY INSTRUCTIONS FOR BRIDGE PANEL ON IME SERIES

BUL10189

REV. A

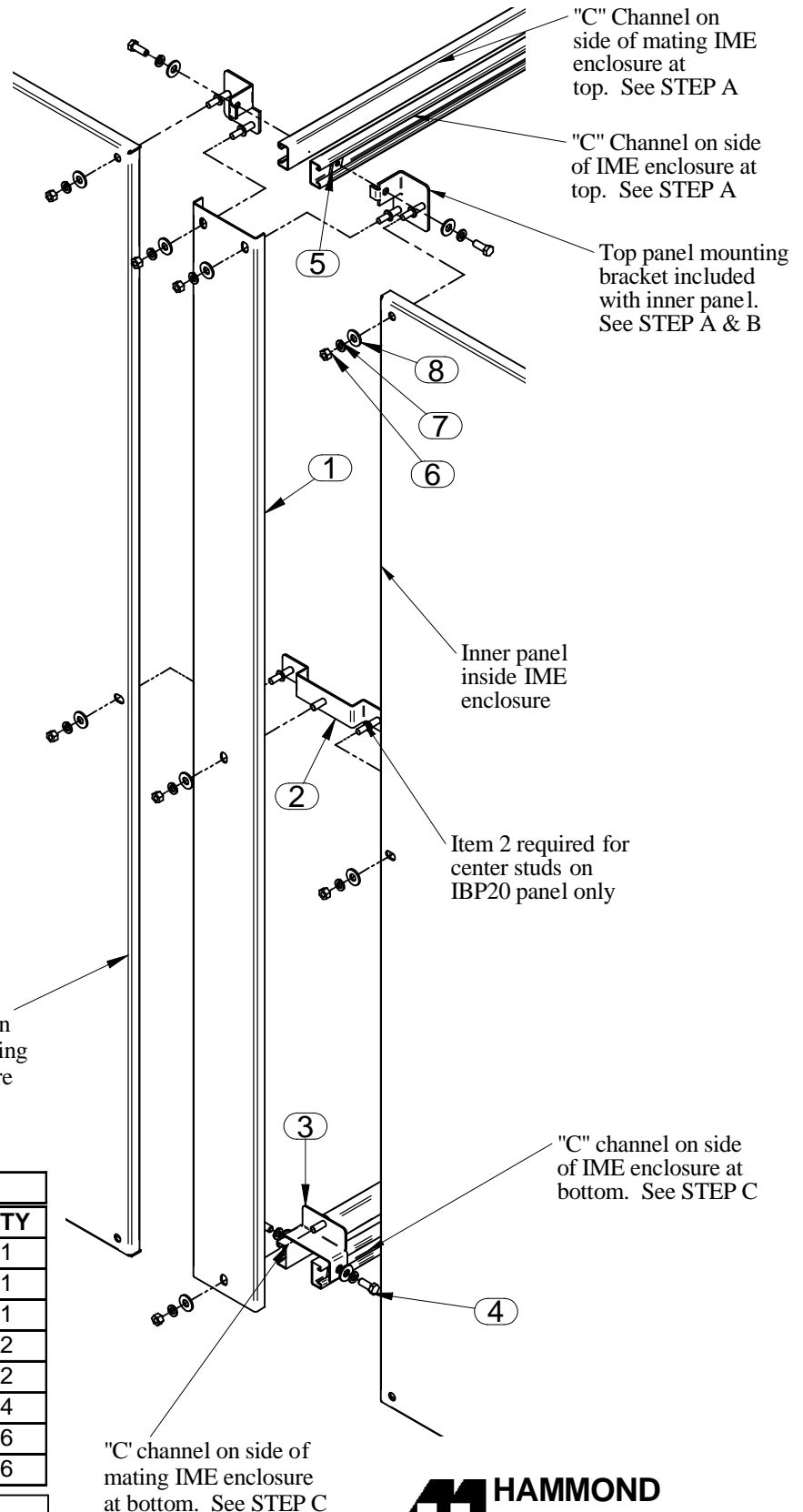
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ASSEMBLY INSTRUCTIONS:

- A) Insure that existing inner panels of mating enclosures are aligned with each other and secured at desired location before assembling bridge panel.
- B) Mount bridge panel (tem 1) using the top two holes. Slip over the two 3/8 studs on top mounting brackets as shown. Secure bridge panel using 3/8 hex nuts and washers (items 6, 7 & 8).
- C) Assemble bottom bridge panel support (item 3) to bridge panel and to the two bottom "C" channels of joined enclosures as shown. Secure using 3/8 bolts, spring nuts and washers (items 4, 5, 7 & 8).
- D) Assemble center bridge panel (item 2) support (IBP20 only) to bridge panel and to the inner panels as shown using 3/8 hex nuts and washers (items 6, 7, & 8).

KIT NO.	PANEL
IBP16	59.5
IBP18	66.5
IBP20	75.25

Inner panel on
inside of mating
IME enclosure



PARTS LIST		
ITEM No.	DESCRIPTION	QTY
1	BRIDGE PANEL	1
2	CENTER BRIDGE PANEL SUPPORT	1
3	BOTTOM BRIDGE PANEL SUPPORT	1
4	3/8-16 HEX BOLT	2
5	3/8-16 SPRING STRUT NUT	2
6	3/8-16 HEX NUT	4
7	3/8 LOCK WASHER	6
8	3/8 FLAT WASHER	6

TOOL BOX



Tape
Measure



9/16" Socket
Wrench



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