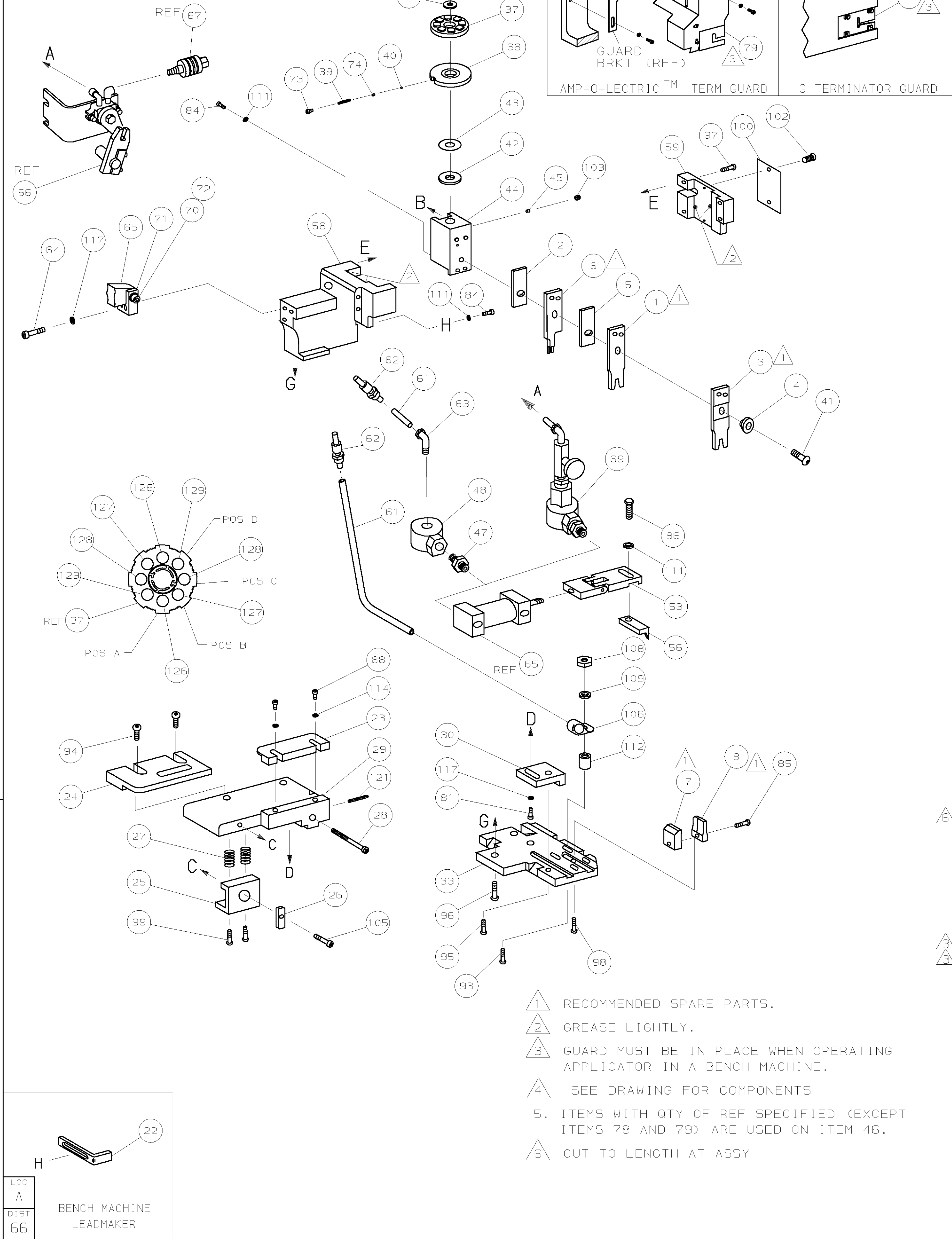


DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED
1385339-1	B	122500-1
1385339-2	B	565435-5
1385339-3	B	354500-1



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- ⑥ CUT TO LENGTH AT ASSY

LOC A	BENCH MACHINE LEADMAKER
DIST 66	

1385339

TERMINAL NAME: TERMINAL, BLADE				
1572030 CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)				
PAD LTR	CRIMP HEIGHT	WIRE SIZE		
A	.072 ± .002 [1.83 ± 0.05mm]	18		
B	NOT	USED		
C	NOT	USED		
D	NOT	USED		
CRIMP	SIZE	TYPE	RANGE	
WIRE	.090 [2.29mm]	F	18	
INSUL	.155 [3.94mm]	0	.115 MAX	

WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT	ITEM NO
.166-.182	NONE		.342	408-8040	458637-1	L2598	129
							128
							127
2	2	2	-	C	9-354778-1	PIN, WIRE DISC (.2950)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121
1	1	1	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120
1	1	1	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119
1	1	1	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
1	1	1	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
1	1	1	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	113
1	1	1	-	A	26928-2	SPACER	112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
1	1	1	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
1	1	1	-	A	1-21899-3	WASHER, FLAT (Ø8-32) AIR BLAST	109
1	1	1	-	A	21018-6	NUT, HEX (8-32) AIR BLAST	108
1	1	1	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107
1	1	1	-	A	986220-3	CLAMP	106
1	1	1	-	A	22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	105
							104
1	1	1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
1	1	1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
1	1	1	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
1	1	1	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK	95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
1	1	1	-	A	2-21002-4	SCR, BHC (8-32x.75) AIR BLAST	93
2	2	2	-	A	1-21002-4	SCR, BHC (4-40x.38) FENCE	92
							91
							90
							89
2	2	2	-	A	1-21000-4	SCR, SHC (4-40x.38) F ST GUIDE	88
							87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
1	1	1	-	A	2-21000-6	SCR, SHC (8-32x.38) SHEAR	85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
1	1	1	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
1	1	1	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	1	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
1	1	1	-	A	3-21001-4	SCR, SHC (3/8x.88) FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71

QTY	RECD	PER	ASSY	PARTS LIST			
1	1	1	-	C	1490880-1	ANVIL	8
1	1	1	-	A	1490881-1	PLATE, REAR SHEAR	7
1	1	1	-	B	1490882-1	BLADE, SLUG	6
1	1	1	-	B	1-455888-0	SPACER	5
1	1	1	-	B	1-238009-6	SPACER, CRIMPER	4
1	1	1	-	C	1490883-1	CRIMPER, INSULATION	3
1	1	1	-	B	455888-7	SPACER	2
1	1	1	-	C	4-456406-7	CRIMPER, WIRE	1

QTY	RECD	PER	ASSY	MATL	HT TR	FIN	ITEM NO
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:							
DR B.HIGMAN 11/12/01 APP T.ELBIN 11/12/01							
CHK 11/12/01 REL - B.HIGMAN							
NAME SIDE FEED HDM APPLICATOR MACHINE REF MINI APPL							
SCALE - DWG NO 1385339 SHEET 1 OF 1 REV B1							