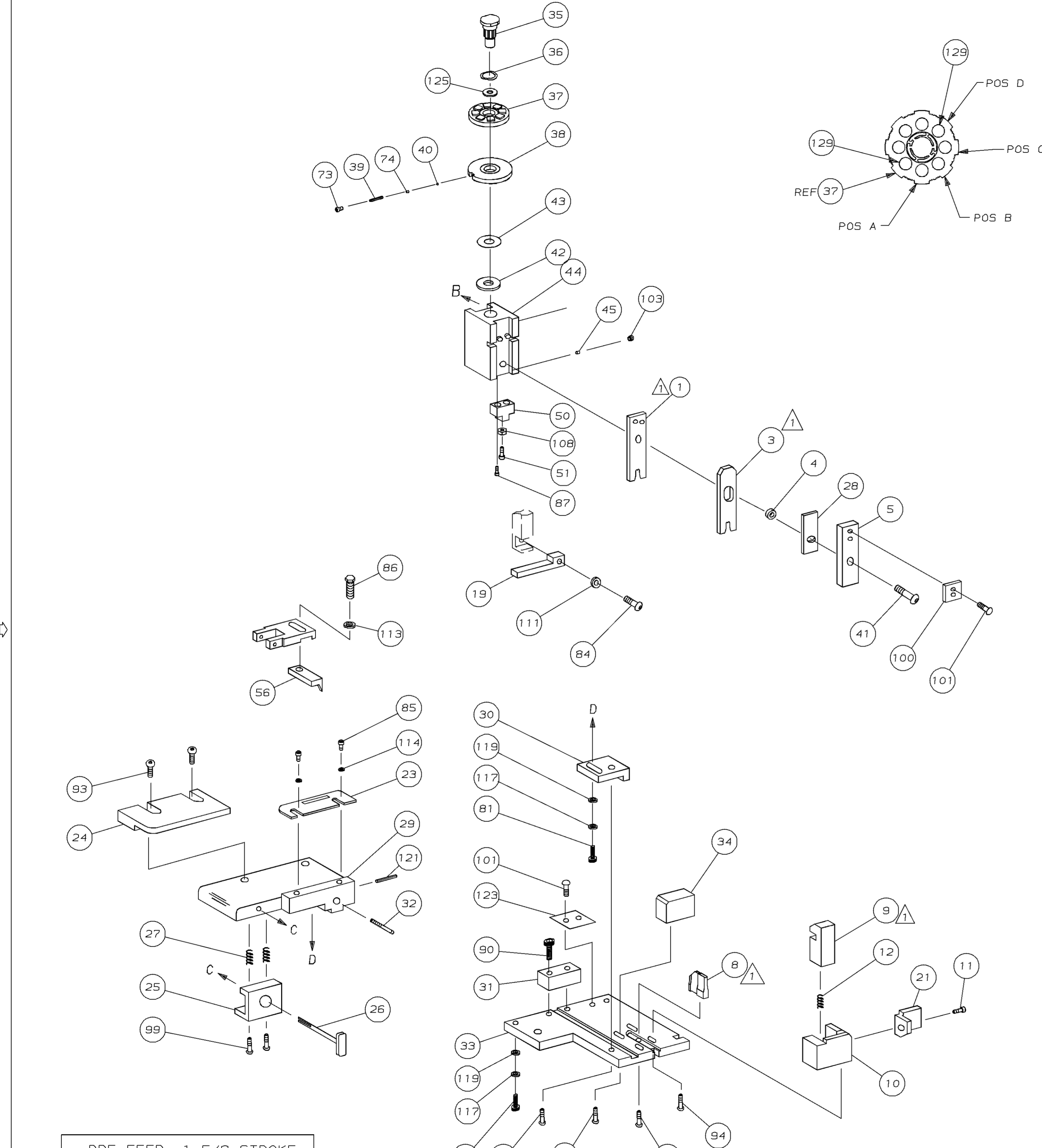


PART NUMBER	REV	FIRST USED
567909-1	A	854040-3

TERMINAL NAME:		CRIMPING DATA		
SERPENT		VISIBLE PAD LTR	CRIMP HEIGHT	WIRE SIZE
	66341	A	NOT	USED
	213543-2	B	.035 ±.002	22, 24 OR 26 ⁴
		C	NOT	USED
		D	NOT	USED
CRIMP	SIZE	TYPE	RANGE	
WIRE	.054	F	26-22	
INSUL	.110	0	.028-.054	
FEED	APPL INST	SET UP GAGE	LAYOUT	
.350	SEE CUSTOMER MANUAL	NONE	L1322-1	
WIRE STRIP LENGTH				
-				

QTY	REV	TERMINAL	PART NO	DESCRIPTION	ITEM NO
2	-	C	6-354779-5	PIN, WIRE DISC (.3315)D	129
					128
					127
					126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
					124
1	-	B	690701-2	PLATE, SERIAL NO.	123
					122
1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121
					120
2	-	A	21899-2	WASHER, FLAT (#10) S G ADJ BLK	119
					118
2	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
					116
					115
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A	21024-4	WASHER, LOCK (#8) FEED FINGER	113
					112
REF	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
					110
					109
1	-	A	21018-5	NUT, HEX (#6) HOLD DOWN	108
					107
					106
					105
					104
1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
					102
4	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B	819347-1	PLATE, IDENTIFICATION	100
2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
					97
1	-	A	3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96
1	-	A	2-22733-1	SCR, BHC (10-32x.50) S G ADJ BLK	95
4	-	A	22733-9	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
2	-	A	2-21000-6	SCR, BHC (8-32x.38) R STP GDE	93
					92
1	-	A	1-21002-7	SCR, SHC (6-32x.50) CAM	91
2	-	A	2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90
					89
					88
2	-	A	1-21000-6	SCR, SHC (4-40x.62) DEP-HOLD DOWN	87
REF	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A	22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84
					83
					82
1	-	A	3-21000-4	SCR, SHC (10-32x.38) S G ADJ BL	81
					80
					79
					78
2	-	B	463310-7	BLADE, STRIPPING (#24)	77
					76
					75
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
					72
					71

QTY	REV	TERMINAL	PART NO	DESCRIPTION	ITEM NO
					70
					69
					68
					67
					66
					65
					64
					63
					62
					61
					60
					59
					58
					57
REF	-	B	694433-8	PAWL, FEED	56
					55
					54
					53
					52
1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	-	A	844419-1	SPACER, TONKER	50
					49
1	-	A	690602-6	CAM, PRE-FEED 1.62 STROKE	48
					47
					46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	853076-1	RAM	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
1	-	B	690786-1	SUPPORT, TERMINAL	34
1	-	C	462544-1	PLATE, BASE SPECIAL	33
1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	-	B	462543-1	BLOCK, SCREW SPECIAL	31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C	2-455671-6	PLATE, STRIP GUIDE	29
1	-	C	1-455888-6	SPACER, FRONT SHEAR DEP	28
2	-	A	1-22284-0	SPRING, DRAG	27
1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	-	B	240792-1	DRAG, TERMINAL	25
1	-	D	9-690504-5	GUIDE, STRIP (REAR)	24
1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
					22
1	-	A	463756-1	GUIDE, SCRAP	21
					20
REF	-	C	462615-1	STRIPPER	19
					18
					17
					16
					15
					14
					13
1	-	A	5-22280-0	SPRING, SHEAR	12
1	-	B	690461-2	STOP, SHEAR (FRONT)	11
1	-	B	462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B	462547-1	SHEAR, FLOAT (FRONT) SP	9
1	-	C	5-854014-0	ANVIL	8
					7
					6
1	-	A	462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
1	-	C	844991-6	CRIMPER, INSULATION	3
					2
1	-	C	844418-1	CRIMPER, WIRE	1



PRE-FEED 1 5/8 STROKE

ROTATED 180°

1 RECOMMENDED SPARE PARTS.

2 GREASE LIGHTLY.

3 ITEM NOT SHOWN

4 CUT TO LENGTH AT ASSY.

QTY	REV	TERMINAL	PART NO	DESCRIPTION	ITEM NO
-1	U/M				
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					

QTY	REV	TERMINAL	PART NO	DESCRIPTION	ITEM NO
-1	U/M				
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.

2 PLC DEC ± -

3 PLC DEC ± -

4 PLC DEC ± -

ANGLES ± -

SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR M. O'BRINE 11/3/94 APP 11-3-94 T. ELBIN

CHK 11-3-94 REL 3/28/95 C. ERISMAN B. MORGAN

NAME STRIPPER CRIMPER APPLICATOR MACHINE REF STRIPPER CRIMPER

SCALE - DWG NO 567909 SHEET 1 OF 1 REV A

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LOC A
DIST 66
AMP 3308 REV 3-92

606795 567909