APPLICA	BLE STAN	DARD	MIL-C-5015							
RATING	OPERATING TEMPERATURE RANGE		RAN				IPERATURE	-10 °C TO +60	°C	
	VOLTAGE		AC 500 V , DC 7	700 V					_	
	CURRENT		13 A <sup>(1)</sup>				CABLE		_	
		1	SPEC	IFICA		NS			-1	-
	EM		TEST METHOD				REQ	UIREMENTS	QT	A
CONSTR	RUCTION	1				r			1	
GENERAL EXAMI	NATION	VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.			X	X
MARKING ELECTRIC CHARA		CONFIRMED VISUALLY.							Х	
		1								
CONTACT RESISTANCE		CONTACT SHALL BE MEASURED AT DC 1 A. (MIL-C-2316)			5 mΩ MAX. 5000 MΩ MIN.			X		
INSULATION RESISTANCE		500 V DC. (MIL-STD-1344 3003) 2000 V AC. FOR 1 min. (MIL-STD-1344 3001)				NO FLASHOVER OR BREAKDOWN.			X	/ )
		1		44 3001)		NU FLASI	10VER OR BREA	KDUWN.	^	
		1							1	
CONTACT INSERTION AND WITHDRAWAL FORCES		$\phi 1.562^{+0.003}_{0}$ by steel gauge.				INSERTION AND WITHDRAWAL FORCES : 0.6 N MIN.			Х	-
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR. (WITHOUT LOCK MECHANISM)				INSERTION AND WITHDRAWAL FORCES : 110 N MAX.			Х	-
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS. (MIL-C-5015 4, 6, 12, 2)			12, 2)	CONTACT RESISTANCE: 7.5 mg MAX.			Х	-
VIBRATION		FREQUENCY: 10 TO 500 Hz, SINGLE AMPLITUDE 0.75 mm, 98 m/s <sup>2</sup> AT 3h, FOR 3 DIRECTIONS. (MIL-STD-1344 2005, CONDITION II)				$\textcircled{\tilde{I}}$ NO ELECTRICAL DISCONTINUITY OF 10 $\mu s.$ $\textcircled{\tilde{I}}$ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			х	-
SHOCK		490 m/s <sup>2</sup> DURATIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. (MIL-STD-1344 2004, CONDITION E)				$\textcircled{1}$ NO ELECTRICAL DISCONTINUITY OF 10 $\mu s.$ $\textcircled{2}$ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			Х	_
ENVIRO	NMENTAL	1	ACTERISTICS							1
DAMP HEAT (STEADY STATE)		EXPOSED AT 71°C, 95%,336h. (MIL-C-5015 4,6,10)				<ol> <li>INSULATION RESISTANCE: 50 MΩ MIN. (AT HIGH HUMIDITY).</li> <li>INSULATION RESISTANCE: 500 MΩ MIN. (AT DRY).</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>			X	_
RAPID CHANGE OF TEMPERATURE		TEMPERATURE $-55 \rightarrow R/T^{(2)} \rightarrow +125 \rightarrow R/T$ °C TIME 30 $\rightarrow$ 10 T0 15 $\rightarrow$ 30 $\rightarrow$ 10 T0 15 min UNDER 5 CYCLES. (MIL-C-5015 4, 6, 4)				<ol> <li>INSULATION RESISTANCE: 5000 MΩ MIN</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>			X	-
SEAL ING <sup>(3)</sup>		EXPOSED AT A DEPTH OF 1.8 m FOR 48 h.			NO WATER PENETRATION INSIDE CONNECTOR.			х	-	
AIRTIGHTNESS (3)		APPLY AIR PRESSURE 40 kPa FOR 30 s TO INSIDE CONNECTOR.				NO AIR BUBBLES FROM CONNECTOR INTERFACE.			Х	-
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. (MIL-STD-1344 1001 CONDITION B)				NO HEAVY CORROSION RUIN THE FUNCTION.			Х	-
OIL RESISTING <sup>(3)</sup>		DROP CUTTING OIL FOR 48 HOURS AT THE RATE OF 0. L/h. (JIS B 6015)			ō	NO OIL SEEPAGE INSIDE CONNECTOR.			Х	-
RESISTANCE TO SOLDERING HEAT		SOLDERED AT SOLDER TEMPERATURE, $+380^{\circ}C \pm 10^{\circ}C$ FOR SOLDERING DURATION, $10 \pm 1$ s.			3	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			Х	_
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, +350°C±10°C FOR SOLDERING DURATION, 5±1 s.			3	WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.			Х	-
COUN	IT DE		ON OF REVISIONS		DESIG			CHECKED	DA	TE
<b>&amp;</b>							APPROVED HY. KOBAYASHI			6.0
	A RATED CURREN	T IS THE MAXIMUM CURRENT FLOW PER CONTACT. APACITY OF WHOLE IS CONNECTOR 44.2 A MAX				CHECKED		18.0 18.0		
					DESIGN			HY. KISHI 18. 0		
(3) SEA		GHTNESS SHALL BE TESTED BY APPLICABLE CONNECTOR.					DRAWN HY. KISHI		18.06.08	
Unless oth	nerwise spe	cified, re	efer to IEC 60512 (JIS	C 5402	).					
Iote         QT:Qualification Test         AT:Assurance Test         X:Applicable Test						DRAWING NO. ELC-036138-			)	
HRS			CATION SHEET LECTRIC CO., LTD.		PART	-		MS3106A20-29SW (7		1/-
	ПК _2_1				CODE	: NO.	UL12	0-0611-7-77	◬	1/