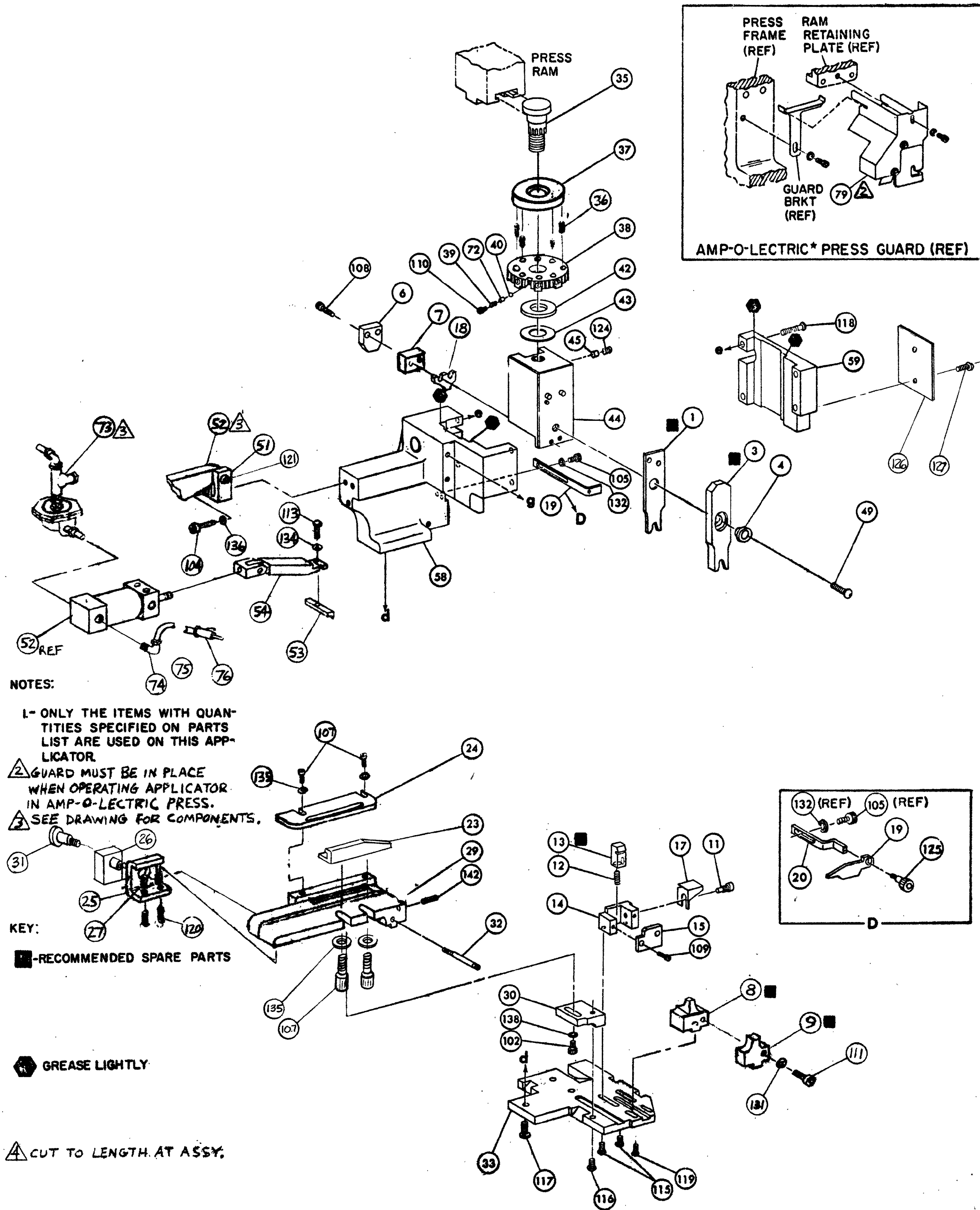


THIS DRAWING IS A CONTROLLED DOCUMENT.



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

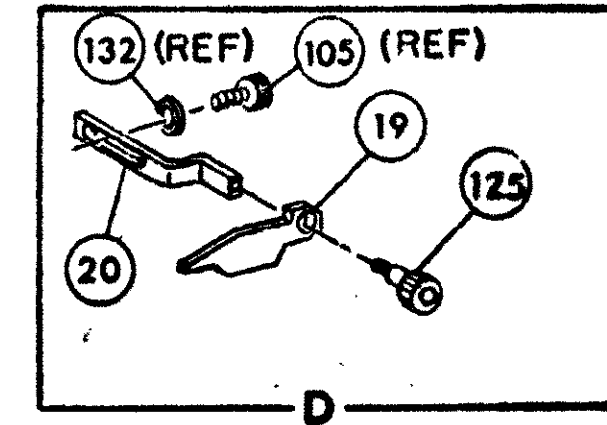
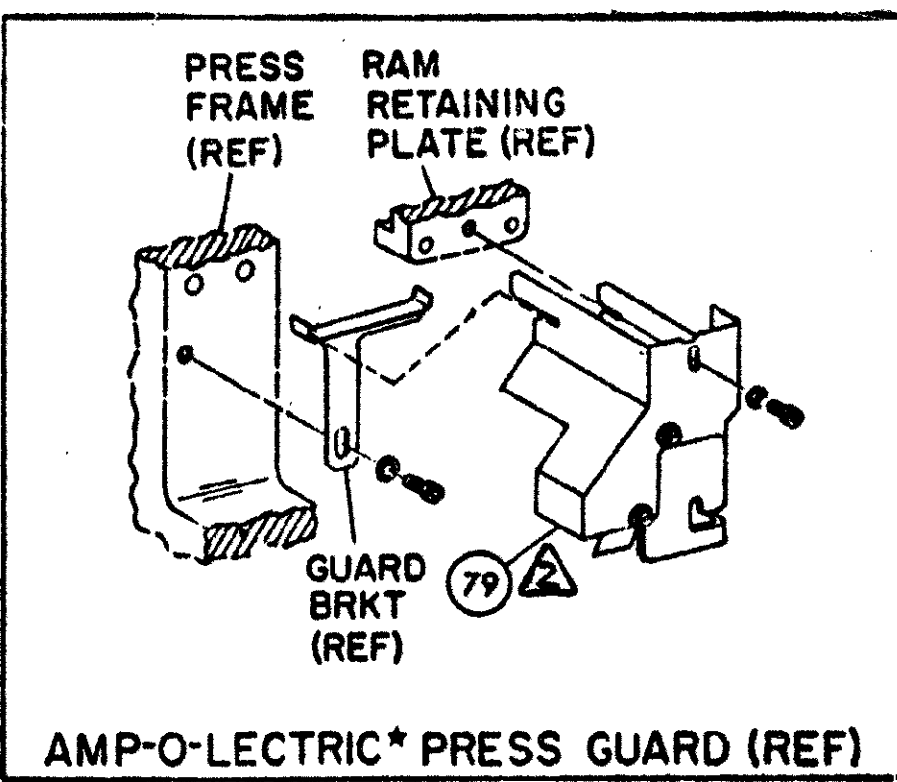
3- SEE DRAWING FOR COMPONENTS.

KEY:

■ - RECOMMENDED SPARE PARTS

⊙ - GREASE LIGHTLY

△ - CUT TO LENGTH AT ASSY.



| QTY | PART NO | DESCRIPTION | ITEM NO |
|-----|---------|-------------|---------|
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| QTY | PART NO | DESCRIPTION | ITEM NO |
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| CRIMPING DATA | | | | APPLICATOR WILL APPLY | | | |
|---------------|--------------|-----------|---------------|-----------------------|--------|--------|--------|
| PAD | CRIMP HEIGHT | WIRE SIZE | PG | PIDG | | | |
| A | .096 | 16-14 | RINGS SPADES | RINGS | SPADES | | |
| B | NOT USED | | 640814 640824 | 640772 | 640777 | 640782 | 640788 |
| C | NOT USED | | 640815 640825 | 640773 | 640778 | 640783 | 640789 |
| D | NOT USED | | 640816 640826 | 640774 | 640779 | 640784 | 640790 |
| | | | 640817 640827 | 640775 | 640780 | 640785 | 640791 |
| | | | 640818 640828 | 640776 | 640781 | 640786 | 640792 |
| | | | 640819 640829 | | | 640787 | 640793 |
| | | | 640820 640830 | | | 640804 | 640926 |
| | | | 640821 640831 | | | 640912 | 640928 |
| | | | 640822 640832 | | | 640914 | 640930 |
| | | | 640823 640833 | | | 640918 | |
| | | | 640824 640834 | | | | |
| | | | 640825 640835 | | | | |

AMP-O-LECTRIC AIR FEED

USE .19 DIA 50/50 SOLDER TO CHECK CRIMP HEIGHT

FASTONS

640934 640940 640960

640942 640950

640944 640958

| | | |
|------------------------------|----------------|----------------|
| REMARKS | NO | REV |
| APPL USED ON MACHINE PART NO | MACH SERIAL NO | DISTRIBUTION |
| CUSTOMER NAME | APPL SERIAL NO | ORIGINAL |
| ADDRESS | PURCHASE ORDER | CUSTOMER COPY |
| CITY | ENG APP | FIELD ENG COPY |