

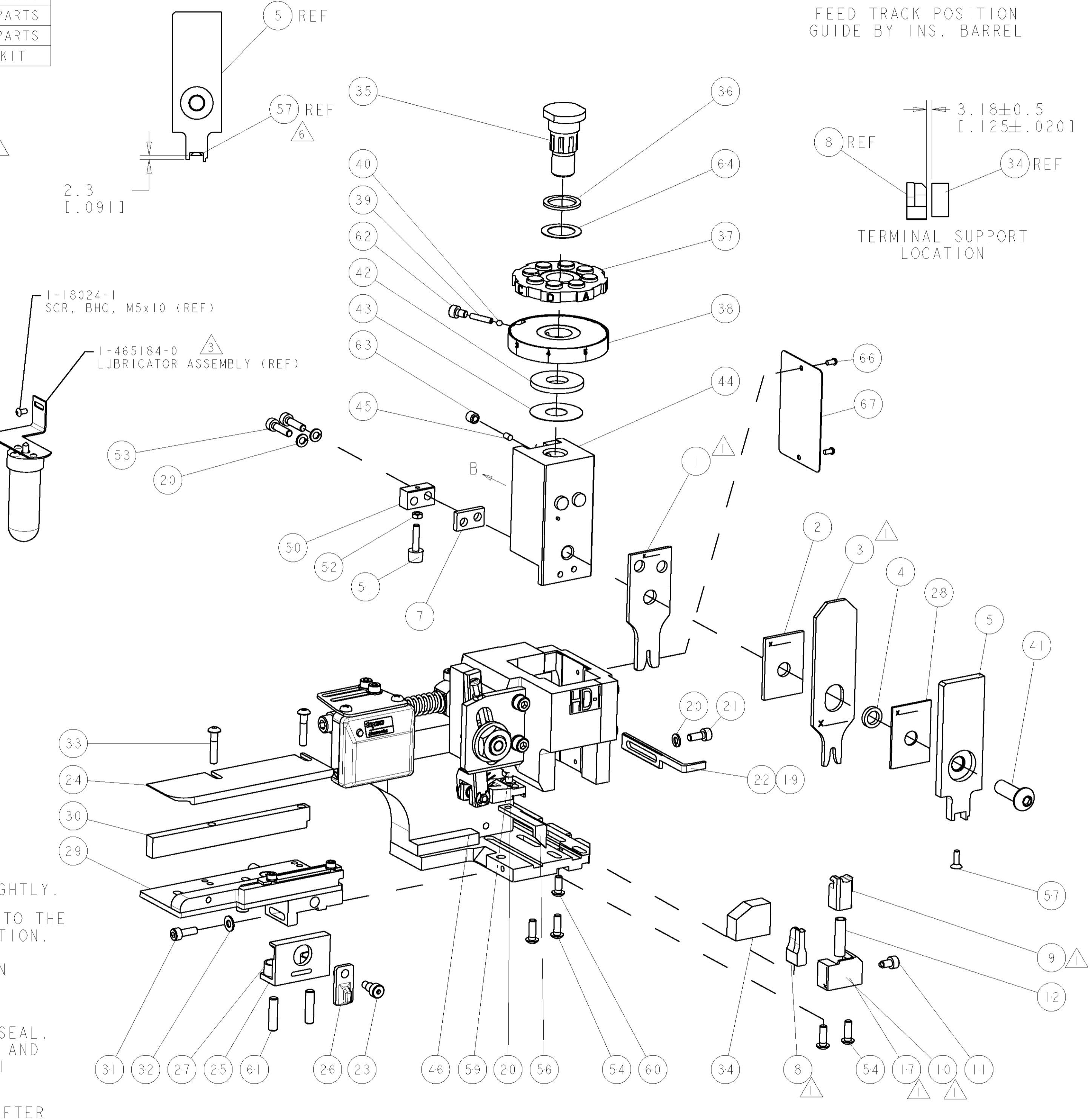
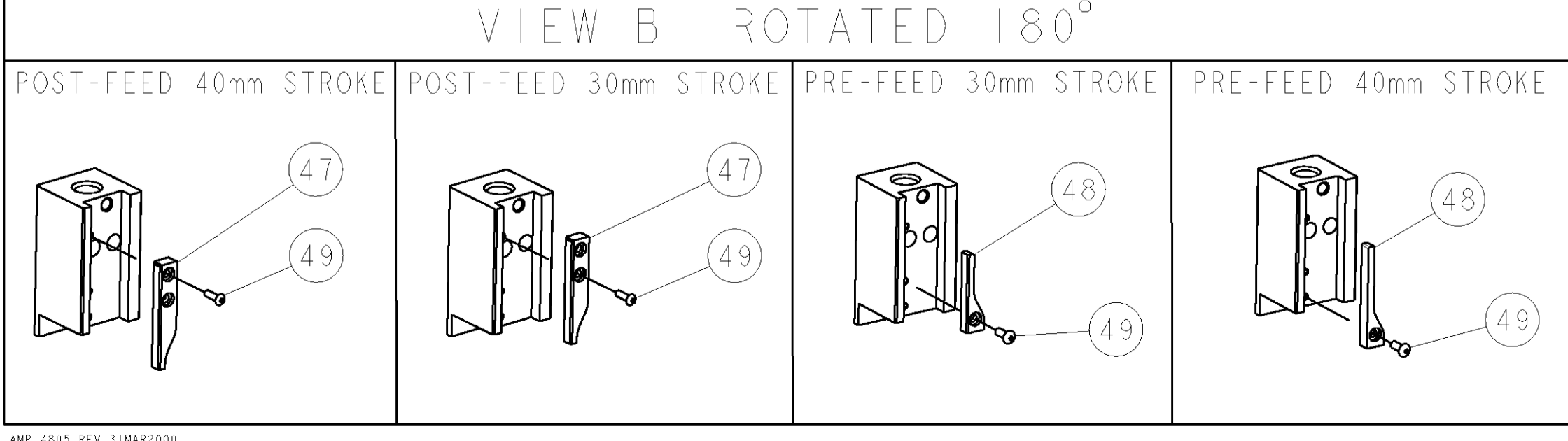
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1426687-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426687-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1426687-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426687-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426687-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426687-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426687-7	A	-	-	SPARE PARTS KIT

CRIMP DATA	YAZAKI TERMINAL	YAZAKI CRIMP SPECS	
TERMINAL NAME: SWP TYPE TERMINAL MALE			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.83 [1.072 IN]	F	0.30-0.85mm ²
INSUL	3.56 [1.140 IN]	0	3.10 MAX [1.122 IN MAX]
WIRE STRIP LENGTH		APPL INSTRUCTIONS	
4.50-5.50 [1.177-.217 IN]		408-8322	
TERMINAL APPL SPEC. YAZAKI APPL SPEC.			FEED
YPES 72-WT08-104-1			11.00 [1.433 IN]
TERMINALS APPLIED			
TE TERM PN	MANUF TERM PN	TE SEAL PN	MANUF SEAL PN
1949769-1	7114-1471	1949770-1	7157-7812
1949769-2	7114-1471-08	-	-
-	-	-	-
WIRE SIZE		CRIMP HEIGHT	PINPN & LENGTH [IN]
0.85mm ²		1.20 ±0.05 [1.047 ±.002 IN]	3-354779-2 [1.3150]
0.75mm ²		1.20 ±0.05 [1.047 ±.002 IN]	3-354779-2 [1.3150]
0.50mm ²		1.10 ±0.05 [1.043 ±.002 IN]	4-354779-2 [1.3200]
0.30mm ²		1.05 ±0.05 [1.041 ±.002 IN]	4-354779-6 [1.3220]



- 1 RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON WIRE SIZE AND INSULATION TYPE BEING APPLIED, REFER TO YAZAKI APPLICATION SPEC YPES 72-WT08-104-1.
- 6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 7 ALL CRIMP DATA SUPPLIED BY TERMINAL MANUFACTURER.



SET UP GAGE
458637-3

REV	DATE	BY	CHK	DESCRIPTION
A	21NOV2008	JLJ	MC	SEE ECO-08-029204

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO
-	-	-	-	-	73
-	-	-	-	-	72
-	-	-	-	-	71
-	-	-	-	-	70
-	-	-	-	-	69
-	-	-	-	-	68
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-	-	-	-	-	-	-	-	-	74
-77 -76 -72 -71 -6 -2 -1	PART NO	DESCRIPTION	ITEM NO						

DIMENSIONS	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPROVED	DATE	NAME
mm [IN]	9 PLC ±.001	APPROVED	05OCT2008	M CLIFFORD
	1 PLC ±.002	PRODUCT SPEC		
	3 PLC ±.003	APPLICATION SPEC		
	4 PLC ±.004	See Table		
	ANGLES ±.001	WEIGHT		
MATERIAL	FINISH	CUSTOMER DRAWING		

Ytco Electronics
Harrisburg, PA 17105-3608

SIZE: 00779
SCALE: 3:5
REV: A