



Scotch® High Tack Box Sealing Tape 371+

Technical Data

Jan, 2018

Product Description Scotch® High Tack Box Sealing Tape 371+ is an industrial packaging tape used for box sealing, splicing, recoupage and other packaging applications. This product has a conformable backing and a consistent pressure sensitive hot melt synthetic rubber adhesive system.

Construction	Backing	Adhesive	Colors
	Biaxially oriented polypropylene	Pressure sensitive hot melt rubber-resin	Clear

Typical Physical Properties Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	42 oz./in. width (46 N/100 mm width)	D-3330
Tensile Strength:		
Machine Direction:	22 lbs./in. width (385 N/100 mm width)	D-3759
Cross Direction:	44 lbs./in. width (771 N/100 mm width)	D-3759
Elongation at Break:	160%	D-3759
Tape Thickness:	1.9 mil (0.05 mm)	D-3652
Holding Power:	3,000+ minutes	D-3654

- Features**
- Adheres instantly to a variety of surfaces.
 - Edge tear and split resistance.
 - Good adhesion to fiberboard.
 - Roll to roll consistency increases productivity for improved unit costs.

Available Sizes	Standard Widths:	48 mm, 72 mm
	Core Size (ID):	3 in.
	Lengths:	100 m, 914 m, 1500m

Scotch® I High Tack Box Sealing Tape 371+

Application Techniques An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Scotch® High Tack Box Sealing Tape 371+ is most easily accomplished at room temperature. It can be applied at colder temperatures down to 34°F (1°C), the adhesive becomes more firm. Once applied, Scotch® Tape 371+ performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage Conditions Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

Shelf Life To obtain best performance, use this product within 18 months from date of manufacture.

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Product Use Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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ISO 9001:2008

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