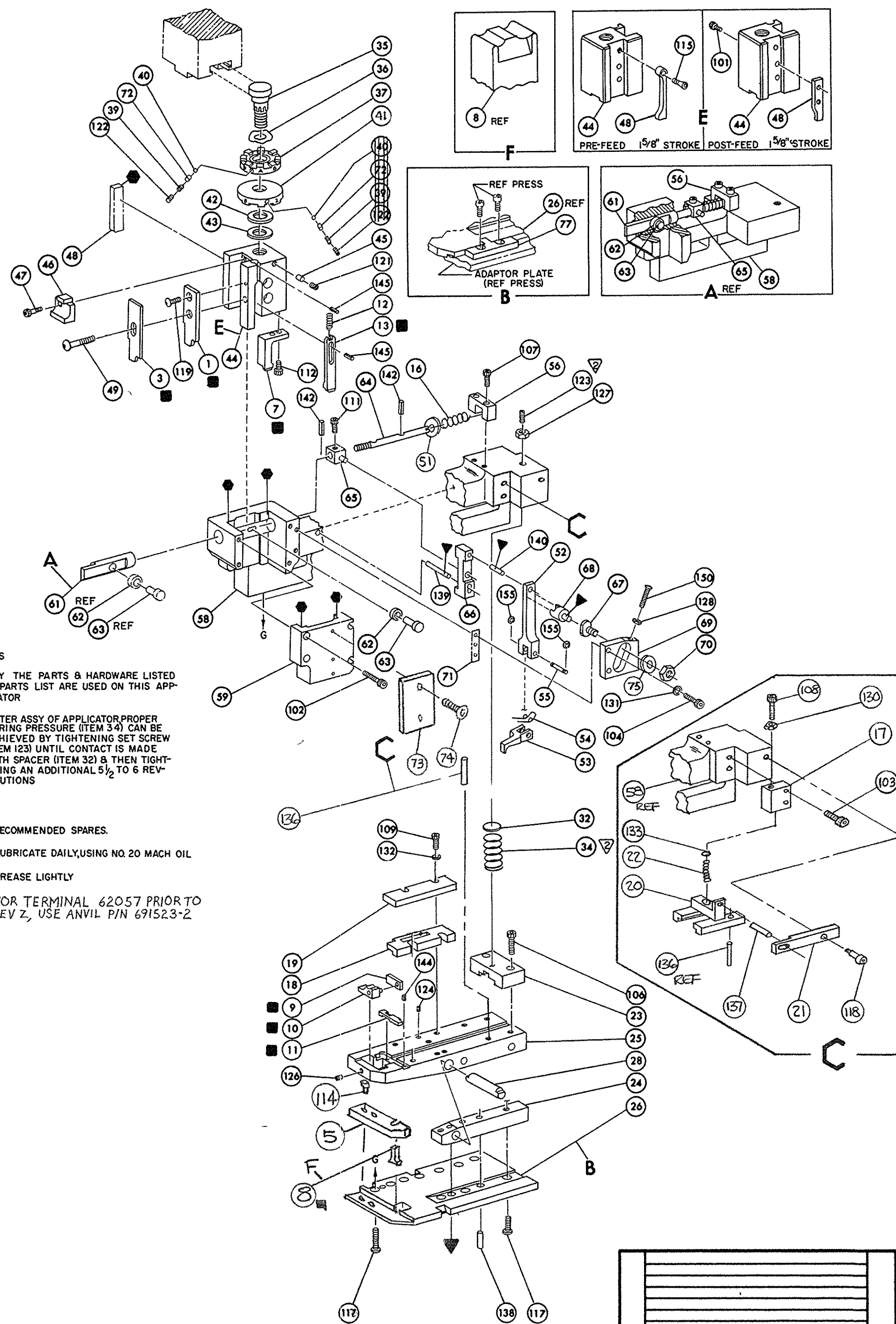


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NOTES

1 ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR

2 AFTER ASSY OF APPLICATOR PROPER SPRING PRESSURE (ITEM 34) CAN BE ACHIEVED BY TIGHTENING SET SCREW (ITEM 123) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) & THEN TIGHTENING AN ADDITIONAL 5/2 TO 6 REVOLUTIONS

KEY

■ - RECOMMENDED SPARES.

▼ - LUBRICATE DAILY, USING NO. 20 MACH OIL

● - GREASE LIGHTLY

△ FOR TERMINAL 62057 PRIOR TO REV Z, USE ANVIL P/N 691523-2

REQ.	PART NO.	DESCRIPTION	NO	REQ.	PART NO.	DESCRIPTION	NO.
	162		1	690517-1	SPACER	71	
	161		1	22594-8	NUT, HEX	70	
	160		1	240628-1	PLATE, ADJUSTMENT	69	
	159		1	240626-1	SHAFT, PIVOT	68	
	158		1	240633-1	BUSHING	67	
	157		1	240630-1	LEVER, INTERMEDIATE	66	
	156		1	240629-1	BLOCK, PIVOT	65	
2	21045-3	RING RET "C" (3/16 DIA) FEED PIN	155	1633286-1	SCREW, ADJUSTMENT	64	
			154	240659-3	PIN, CAM ROLLER	63	
			153	240658-1	ROLLER, CAM	62	
			152	240634-1	ROD, FEED	61	
			151			60	
1	3- 21064-1	SCREW RD HD MACH (6-32 X 1 25) FEED ADJ.	150	455164-1	CAP, HOUSING	59	
			149	458984-1	HOUSING	58	
			148			57	
			147	458361-1	GUIDE, FEED ROD	56	
			146	240624-1	PIN, FEED FINGER	55	
2	4- 21028-9	PIN SLOTTED SPRING (1/8 DIA X 38) RAM	145	691499-1	SPRING, FEED FINGER	54	
1	3- 21028-2	PIN, SLOTTED SPRING (3/32 DIA X 25) REAR SHEAR PLATE	144	690584-5	FINGER, FEED	53	
			143	240634-1	LEVER, TERMINAL	52	
2	5- 21028-1	PIN, SLOTTED SPRING (1/8 DIA X 50) SCREW ADJ. ROD	142	21899-4	WASHER, FLAT 5/16	51	
			141			50	
1	1- 21030-1	PIN, DOWEL (3/16 DIA X .50) LEVER	140	3-21002-5	BOLT, CRIMPER	49	
1	1- 21030-6	PIN, DOWEL (3/16 DIA X 1 25) HOUSING	139	238015-1	CAM POST FEED 1 5/8 STROKE	48	
1	21029-5	PIN, SLOTTED (3/16 DIA X .75) BASE PLATE	138	22353-8	SCREW, SHOULDER	47	
1	21029-3	PIN, SLT SPRING (1/8 DIA X .62 LG) DRAG	137			46	
2	1-21030-6	PIN, DOWEL (.187 X 1.25 LG) DRAG	136	690191-1	PLUG, NYLON	45	
			135	691533-1	RAM	44	
			134	690125-1	WASHER, LAMINATED	43	
1	21899-1	WASHER, FLAT (#6) DRAG STUD	133	1-690124-1	WASHER, RAM	42	
4	21024-4	WASHER, LOCK (#8) STRIP GUIDE	132	690223-1	SPACER, INS.	41	
2	21024-5	WASHER, LOCK (#10) FEED ADJ. PLATE & RET. PLATE	131	23241-6	BALL, STEEL	40	
1	21018-7	NUT, HEX #10 DRAG	130	690170-1	SPRING, DISC.	39	
			129			38	
1	21068-5	NUT, HEX MACH (6-32) FEED ADJ.	128	3-6900972-6	DISC., WIRE	37	
1	1- 22202-7	NUT, HEX MACH (5/16-24) SPRING HOUSING	127	22480-5	WASHER, SPRING	36	
			126	690212-1	POST, RAM	35	
1	21061-9	SCREW SKT. SET (8-32 X .25) ANVIL INSERT	125	3- 23846-5	SPRING, HINGE BAR	34	
2	4- 21006-0	SCREW SKT. SET (8-32 X 25) HINGE PIN	124			33	
1	8- 21007-5	SCREW SKT. SET (5/16-24 X .75) SPRING HOUSING	123	690573-1	SPACER, SPRING	32	
2	23030-1	SCREW, SKT. HD. CAP. (NYLON) (6-32 X 25) C P. DISC.	122			31	
1	21009-2	SCREW SKT SET (1/4-20 X .25) C.P. RAM	121			30	
			120			29	
1	2- 21002-2	SCREW BTN HD. SKT. CAP (8-32 X .50) CRIMPER	119	690582-1	PIN, HINGE	28	
1	1-22353-9	SCREW, SHLD. SLT. HD. 250 X 250 DRAG	118			27	
7	2-22733-8	SCREW BTN HD. SKT. CAP (1/4-20 X .62) BLOCK, STABILIZER LOC WEL	117	463873-1	PLATE, BASE	26	
			116	691535-2	BAR, HINGE	25	
			115	690571-1	BLOCK, STABILIZER	24	
2	7-21000-6	SCREW SKT CAP 10-32 X 3/4 ANVIL MTG. PL.	114	814222-1	BLOCK, PRESSURE	23	
2	2- 21000-8	SCREW SKT. HD CAP (8-32 X .62) DRAG MOUNT	113	1-22282-5	SPRING, DRAG	22	
			112	458968-1	LEVER, DRAG	21	
1	3- 21000-4	SCREW SKT. HD CAP (10-32 X .38) PIVOT BLOCK	111	458960-1	DRAG, STOCK	20	
			110	691530-3	GUIDE, STRIP, REAR	19	
4	2-22603-3	SCREW HEX HD (8-32 X 62) REAR STRIP GUIDE	109	691529-2	GUIDE, STRIP, FRONT	18	
1	3-21000-9	SCREW, SKT. HD. CAP (10-32 X 1.00) DRAG	108	458978-1	BLOCK, SPRING	17	
1	3- 21000-0	SCREW SKT. HD CAP (8-32 X .38) FEED ROD GUIDE	107	4-22284-9	SPRING, FEED RETURN	16	
2	2- 21000-9	SCREW SKT. HD CAP (8-32 X .75) PRESS BLOCK	106			15	
			105			14	
2	3- 21000-6	SCREW SKT HD CAP (10-32 X .62) FEED PLATE	104	692134-7	POSITIONER, TERMINAL	13	
2	2-21000-9	SCREW SKT. HD. CAP (8-32 X .75) DRAG	103	5- 22280-5	SPRING, TERM, POSITIONER	12	
4	3- 21000-8	SCREW SKT. HD CAP (10-32 X 88) HSG. CAP	102	691525-3	PLATE, REAR SHEAR	11	
1	3- 21000-9	SCREW SKT. HD. CAP (10-32 X 1 00) CAM	101	458183-1	INSERT, ANVIL	10	
			80	690529-4	PLATE, FRONT SHEAR	9	
			79	691523-4	ANVIL	8	
			78	691532-3	BLADE, SLUG	7	
			77			6	
			76	463874-1	PLATE, ANVIL MOUNTING	5	
			75			4	
1	458109-1	WASHER, SPECIAL	74			3	
2	21017-2	SCR. DRIVE #2 X 19	73			2	
1	461264-1	PLATE, IDENTIFICATION	72	691531-6	CRIMPER, WIRE	1	
1	690603-1	SPRING, ASSIST	71				

TERM APPL SPEC 114-2078

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.085	10			62057-1
B	.069	12			62057-3
C	NOT USED				62057-5
D	NOT USED				
CRIMP WIRE	SIZE	TYPE	FEED		
	200	TL	760		
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION # 8031			
	12-10				
REMARKS AMPOMATOR DO NOT EXCEED 80 CPM WITH THIS APPLICATOR					

REV	DATE	BY	DESCRIPTION
N	0150-0506-02		
M	0150-7103-96		
L	0150-6882-96		
K	ECN A-866482		
J	ECN A-304971		
H	ECN A-238750		
G	ECN A163289		
F	REV PER ECN A-105788		
E	REV PER ECN		
D	REV PER ECN		
C	REV PER ECN		
B	REV PER ECN		
A	REV PER ECN		

REV	DATE	BY	DESCRIPTION
S	ECR-07-029745		
R	ECR-07-028815		
Q	ECR-06-004455		
P	ECN 6150-0227-04		
O	ECN 0150-0226-03		

AMP INCORPORATED HARRISBURG, PENNA.

LOC A C NO. 687748-1

SCALE NONE

HINGE BAR, E.F. (TAB LOK (RIGHT HAND))

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